

# Nano food augmenting nature

Prof. Lorenzo Pastrana



International Iberian Nanotechnology Laboratory

# INL – The international Hub for food nanotechnology



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INL

- Produce innovative systems for the food industry
- Develop new delivery systems for functional compounds
- Develop new food structures with tunable properties
- Increase quality and safety of food products
- Understand food structure at nano- and microscale and to relate them with macroscopic properties



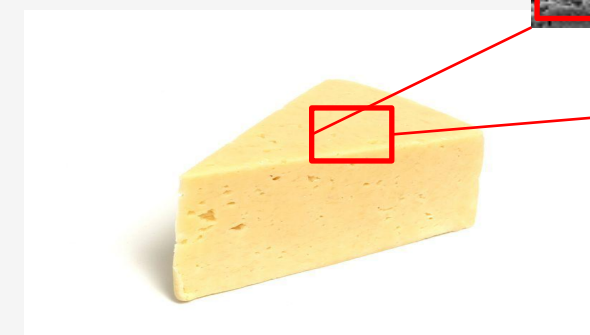
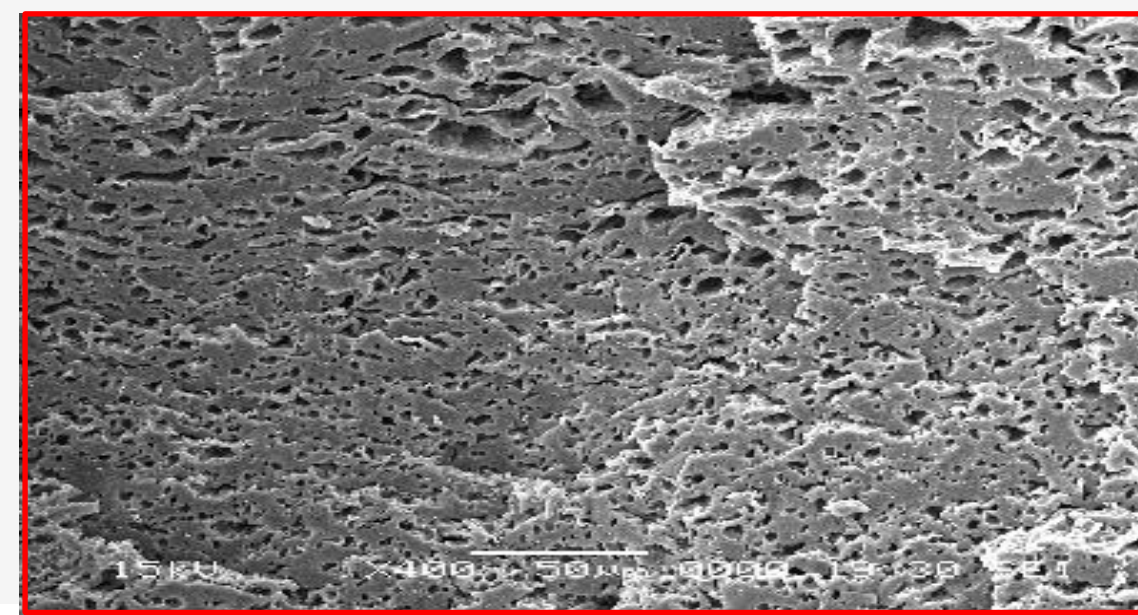
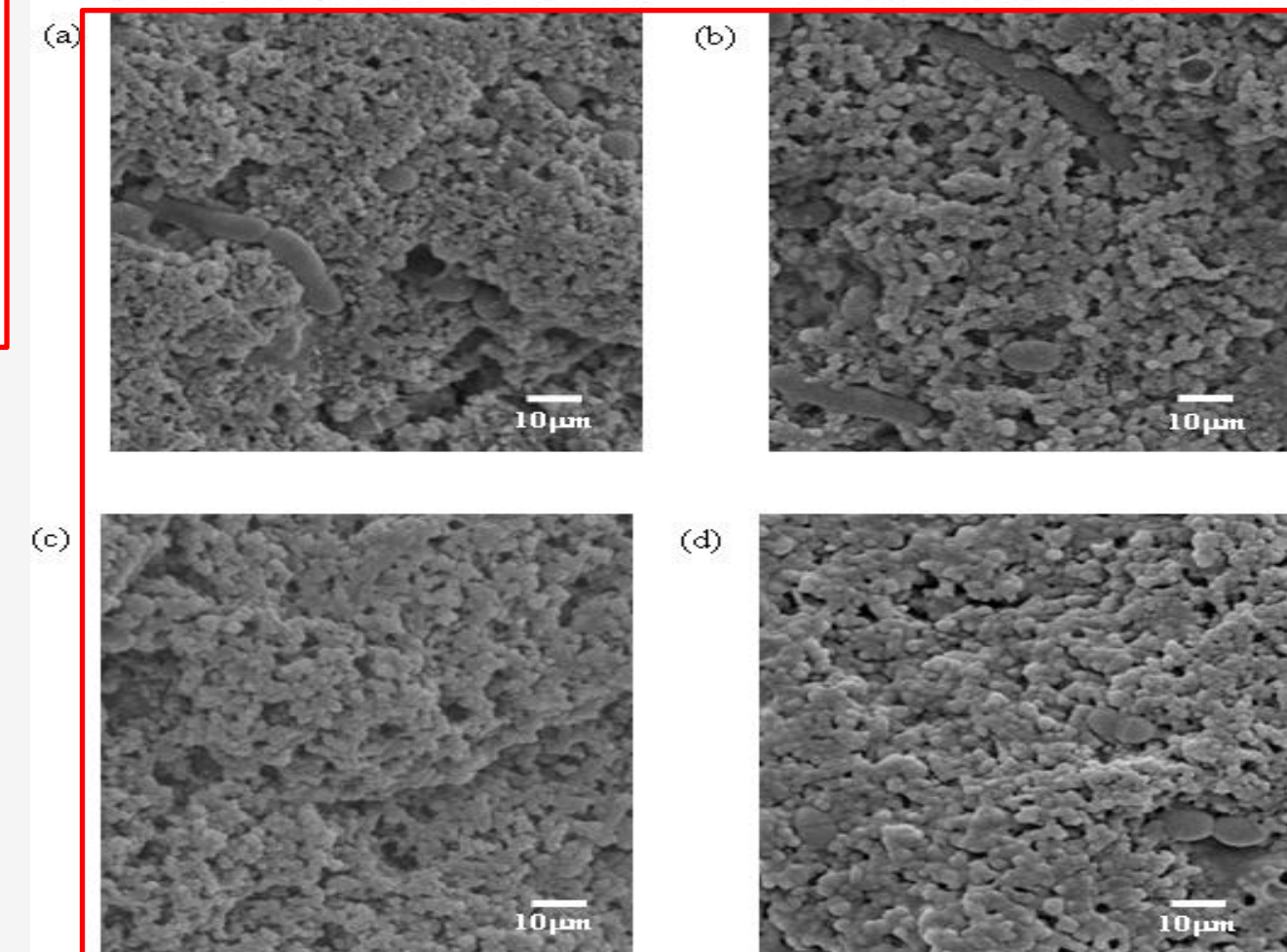
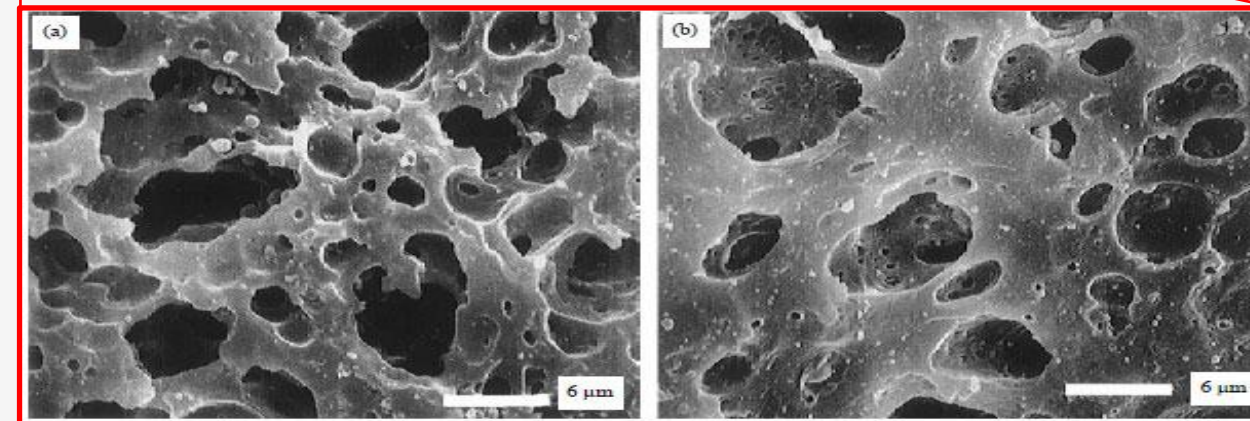
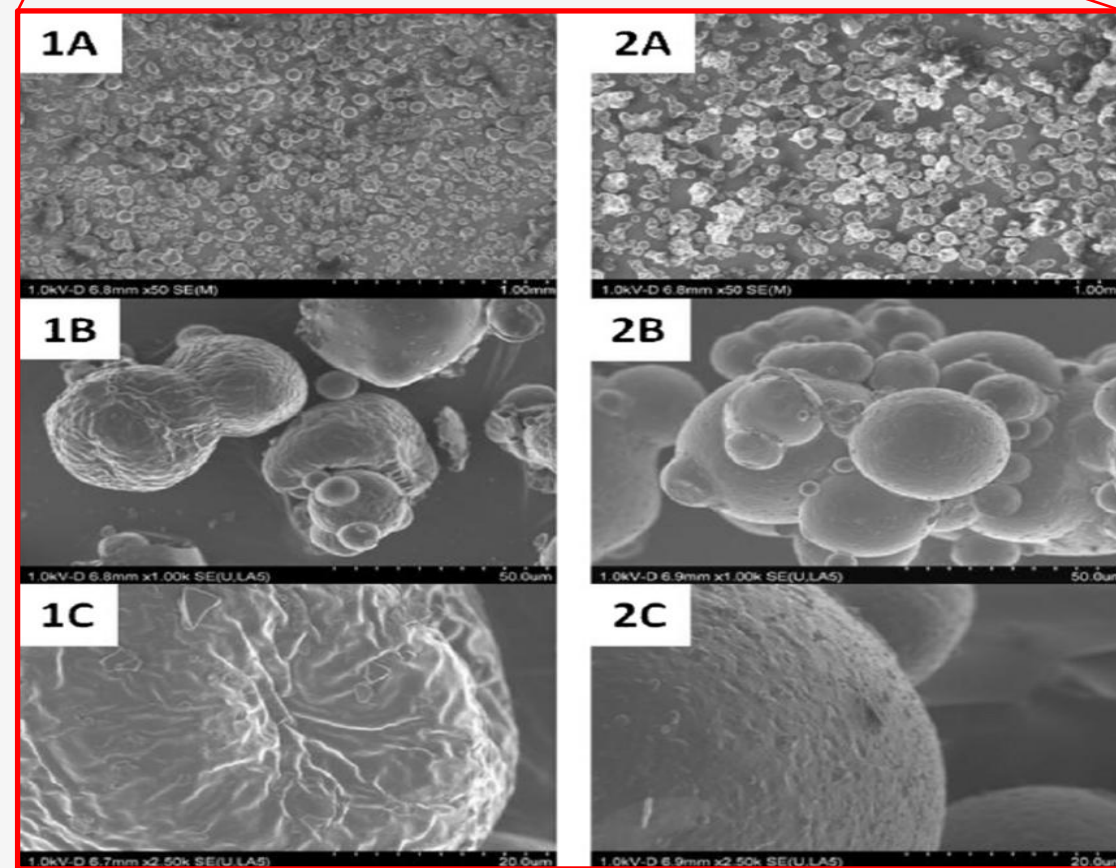
# The natural Bio-Nano-Factory



# The Nanoscale in Foods



# The Nanoscale in Foods



# Size matters

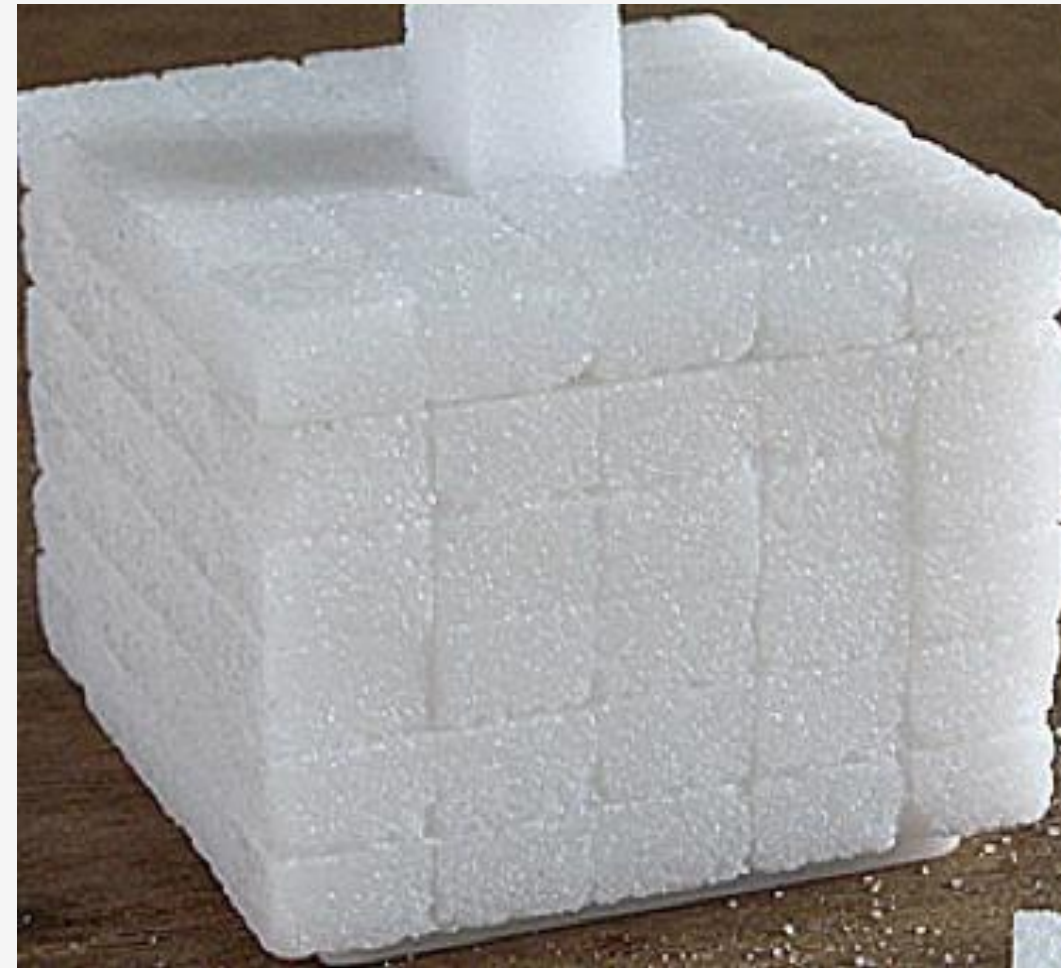
1 cm



6 cm<sup>2</sup>

1 cm<sup>3</sup>

1 mm



60 cm<sup>2</sup>

1 cm<sup>3</sup>

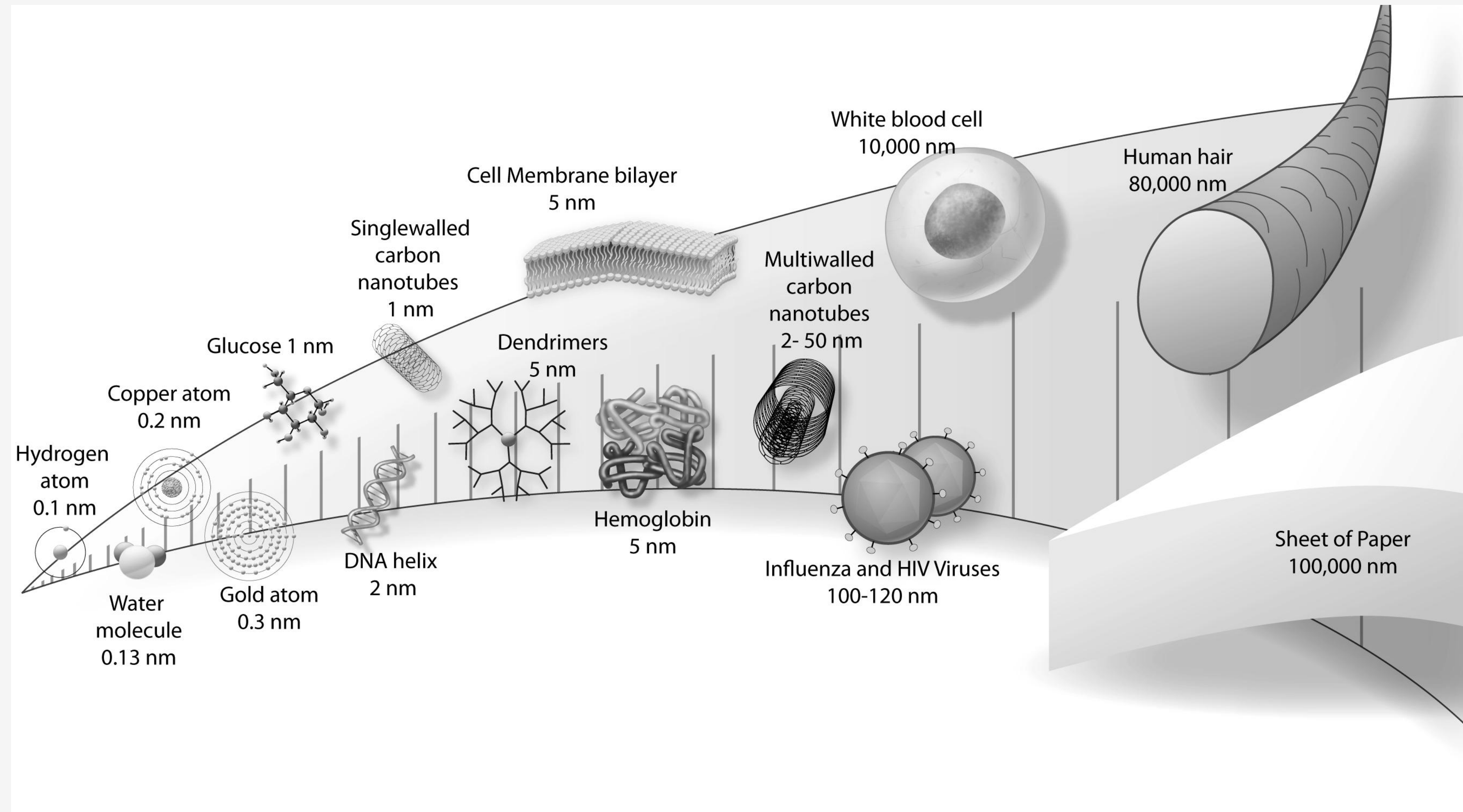
1 nm



60000000 cm<sup>2</sup>

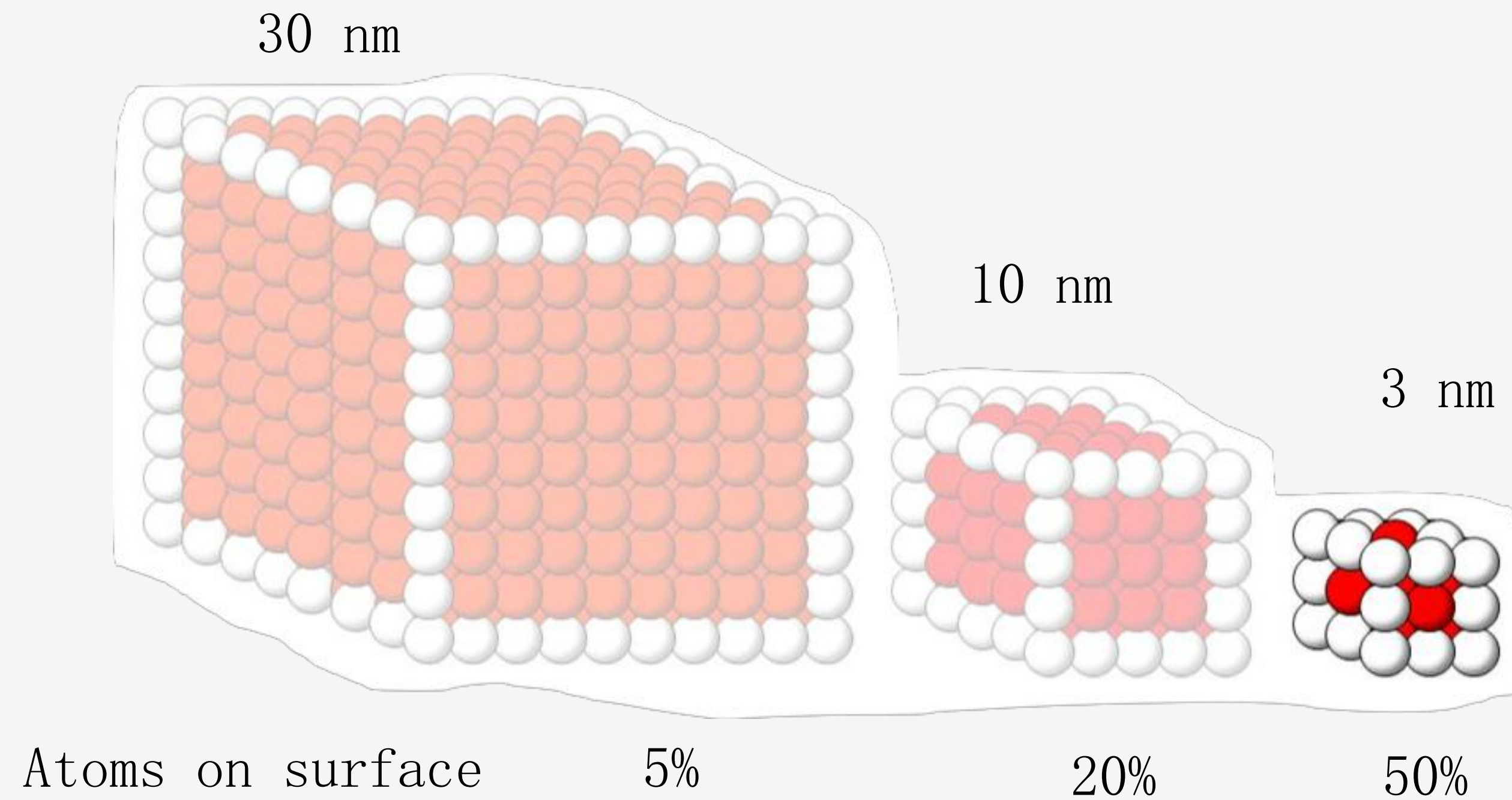
1 cm<sup>3</sup>

# The Nanoscale





# The importance of Nano



The enhancement of many properties depends on the atoms on surface: chemical reactivity, color, material strength

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Personalization

Healthier Food  
Food 3D-Printing

Sustainability

Active,  
Edible and  
Smart Packaging  
Safety 4.0

Emotion

Authenticity  
New experiences

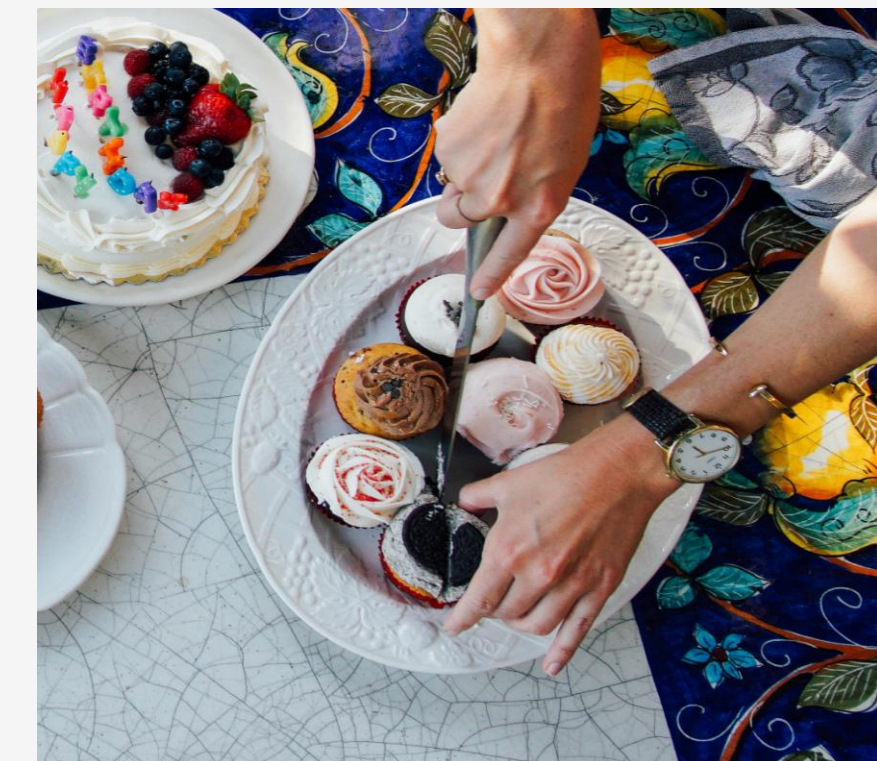
# INL – The international Hub for food nanotechnology



Personalization

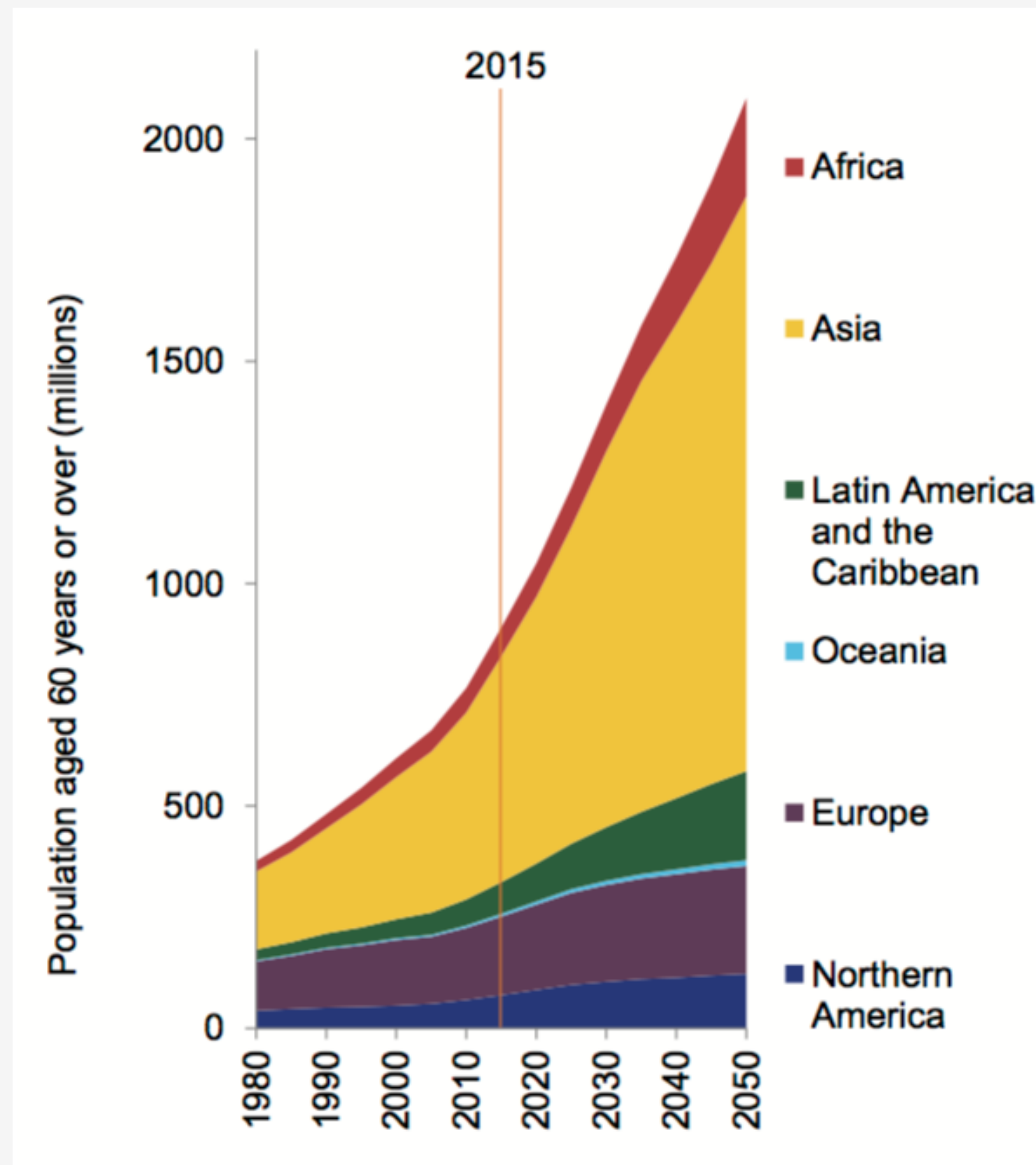
Healthier Food  
Food 3D-Printing

# Personalization



Food plays a variety of roles in peoples' lives

# Big Challenges for the XXI Century



2030	
Country or area	Percentage aged 60 years or over
Martinique	38.5
Japan	37.3
Italy	36.6
Germany	36.1
Portugal	34.7
China, Hong Kong SAR	33.6
Spain	33.5
Greece	33.2
Slovenia	32.7
Austria	32.4

Population growth and Ageing are increasing fast

## Less is More: Nano Sized Salt and Sugar

- 1.56 billion people worldwide will have hypertension by the year 2025
- It is expected to have 642 million people living with diabetes worldwide by 2040

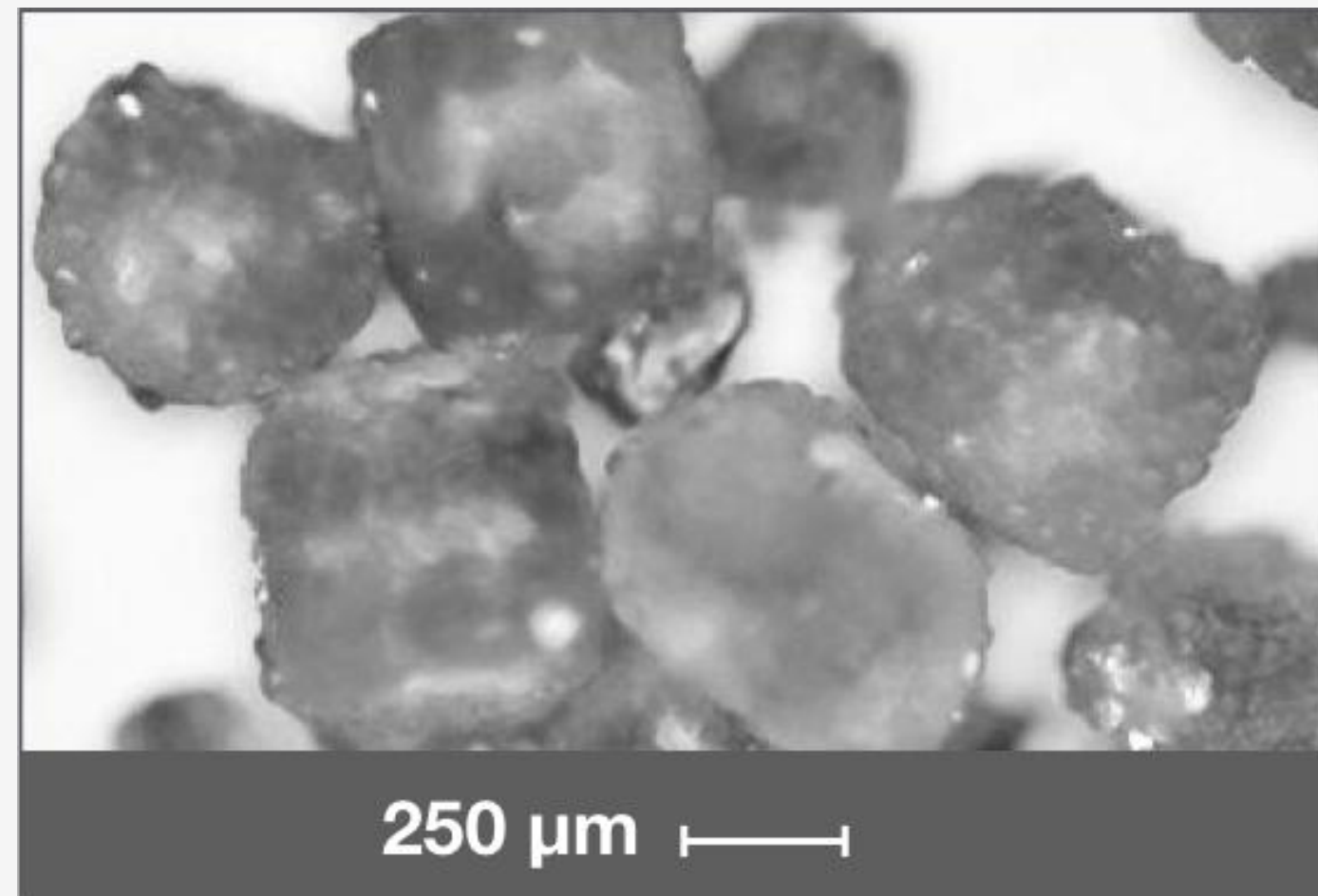
Sodium-rich diets are a leading cause of hypertension, and a reduction on salt intake is advised

(WHO –

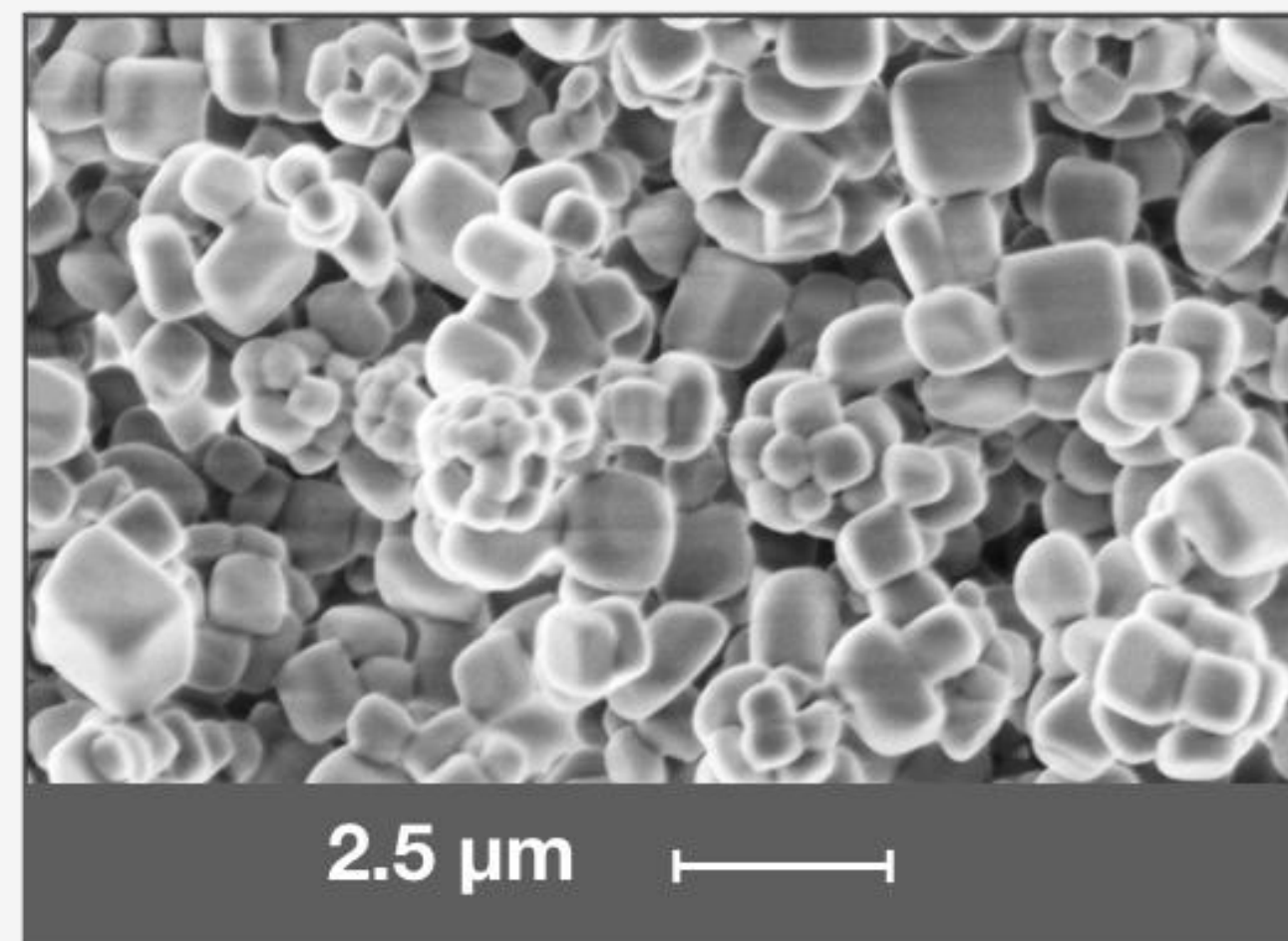
[http://www.who.int/elena/titles/sodium\\_cvd\\_adults/en/](http://www.who.int/elena/titles/sodium_cvd_adults/en/))

# Less is More: Nano Sized Salt and Sugar

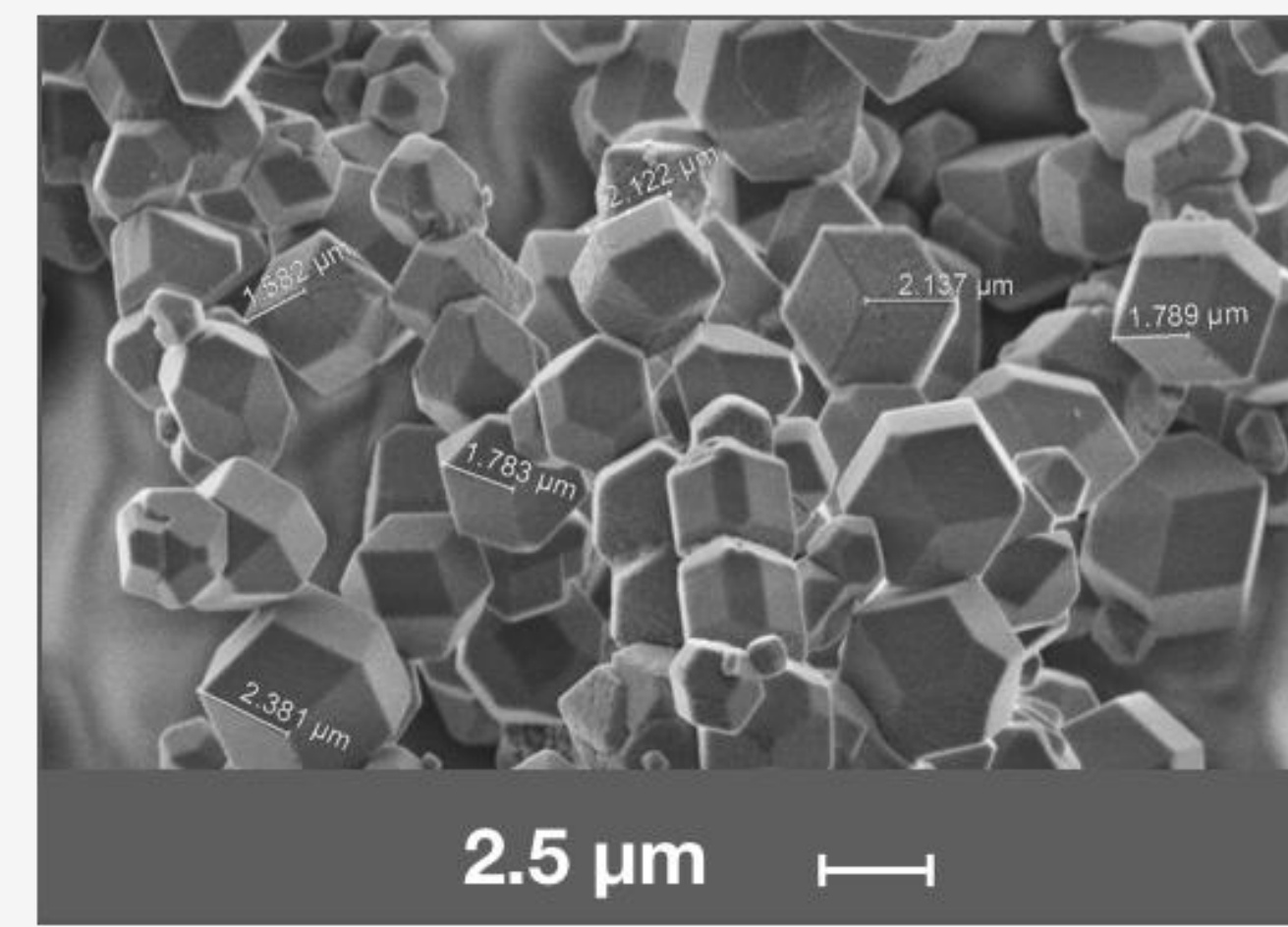
We have technologies suitable for producing salt particles in the range of 1–2  $\mu\text{m}$



A. Regular fine commercial salt (Sigma Aldrich)



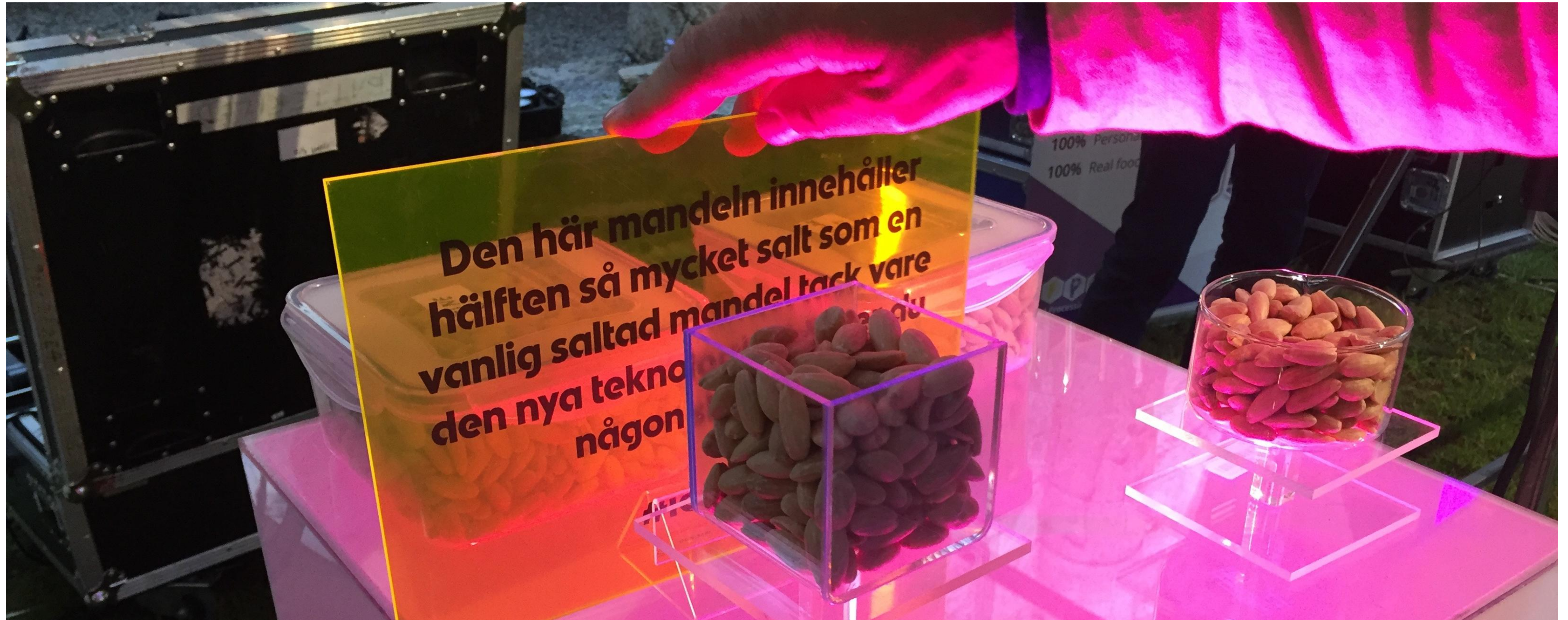
B. MicroSalt Formulation 1



C. MicroSalt Formulation 2

It is possible to reduce 50% amount of salt keeping the salty taste

A proof of concept in Sweden, Summer 2017...

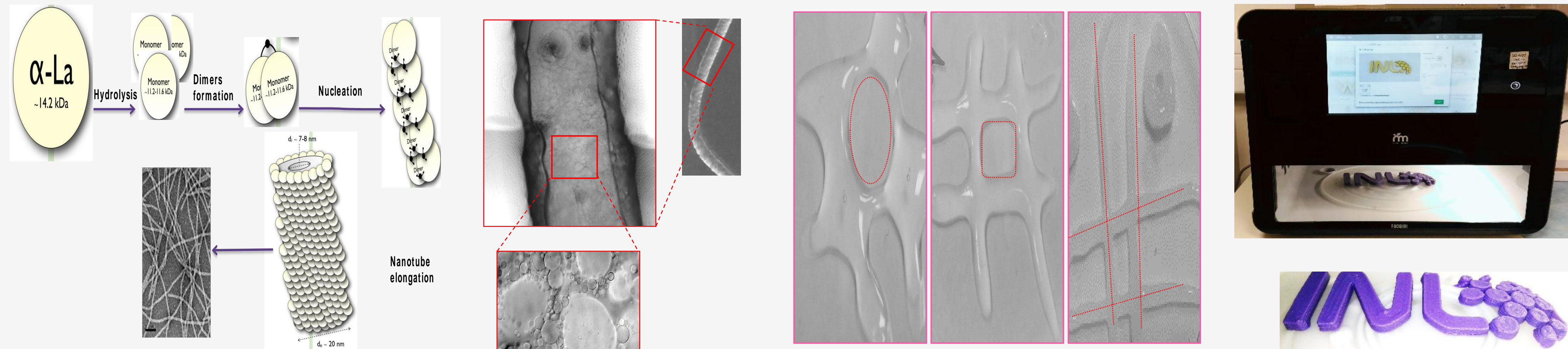


Healthier nanoengineered Almonds with the same taste than regular snacks



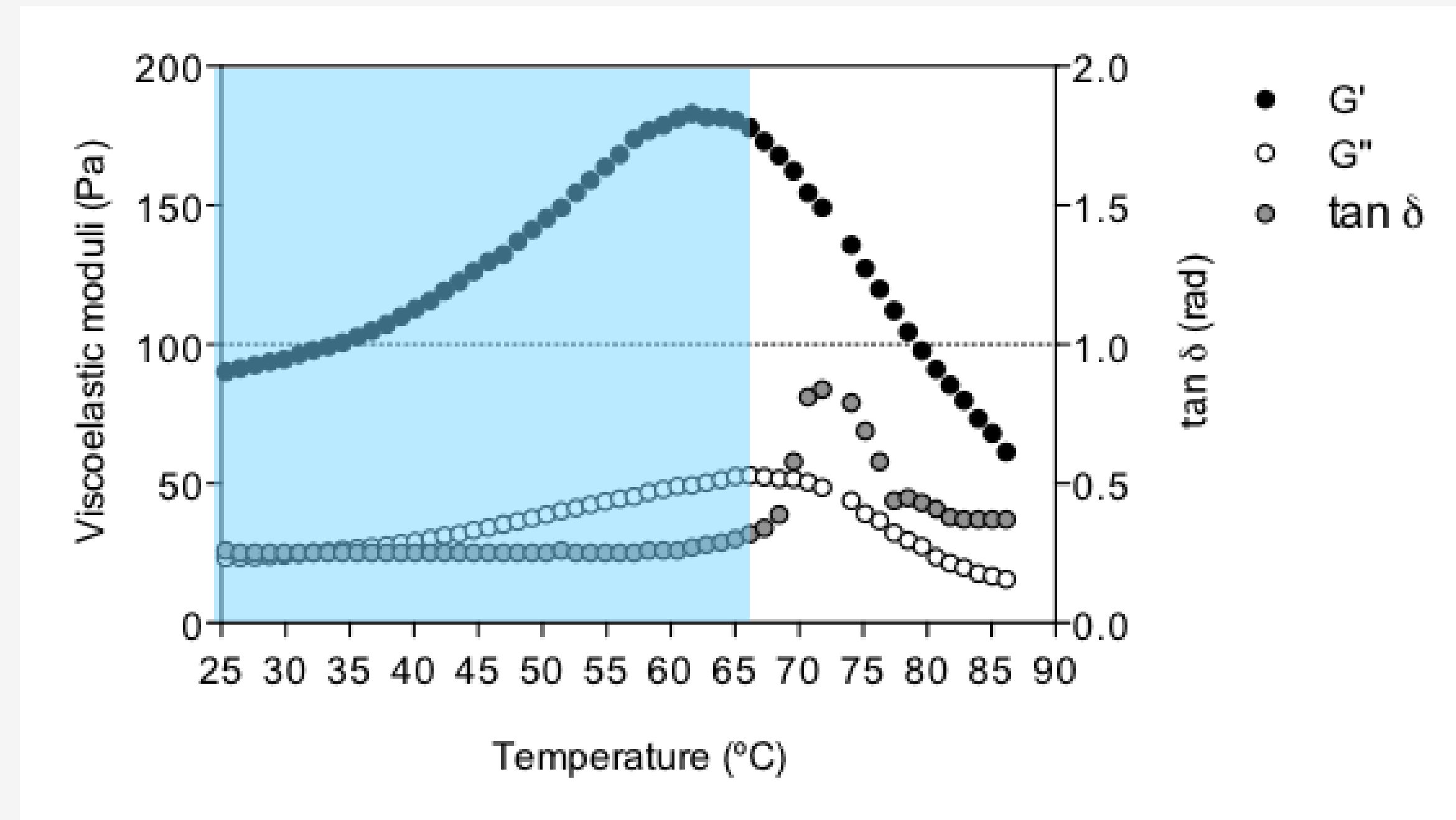
# Swallowing difficulties (Dysphagia) and 3D Printed Food

- ▶ 45% seniors have symptoms of dysphagia
- ▶ Soluble proteins such as whey protein can be structured to obtain nanotubes
- ▶ Design meals for easy swallowing in dysphagia patients by using be printable proteins



# Tailor made rheological properties

- RS600 Haake rheometer
- Parallel-plate geometry (20 mm diameter and 1 mm gap)
- 20 °C, rest for 15 min
- 20-90 °C, 1°C/min
- Shear strain ( $\gamma$ ) = 1%
- Angular frequency ( $\omega$ ) = 1 Hz (6.28 rad s<sup>-1</sup>)



$\uparrow T$  (25-66 °C)  $\rightarrow$   $\uparrow$  Hydrophobic interactions  
 $\uparrow$  electrostatic desolvation  $\rightarrow$   $\uparrow$  salt-bridge stability  $\rightarrow$   $\uparrow$  Gel stiffness

## Functional Foods

- ▶ Malnutrition can affect 50% of the frailest elderly population
- ▶ Direct incorporation of micronutrients to the biscuit mass is not compatible with fabrication process and yield unacceptable quality and sensorial biscuits



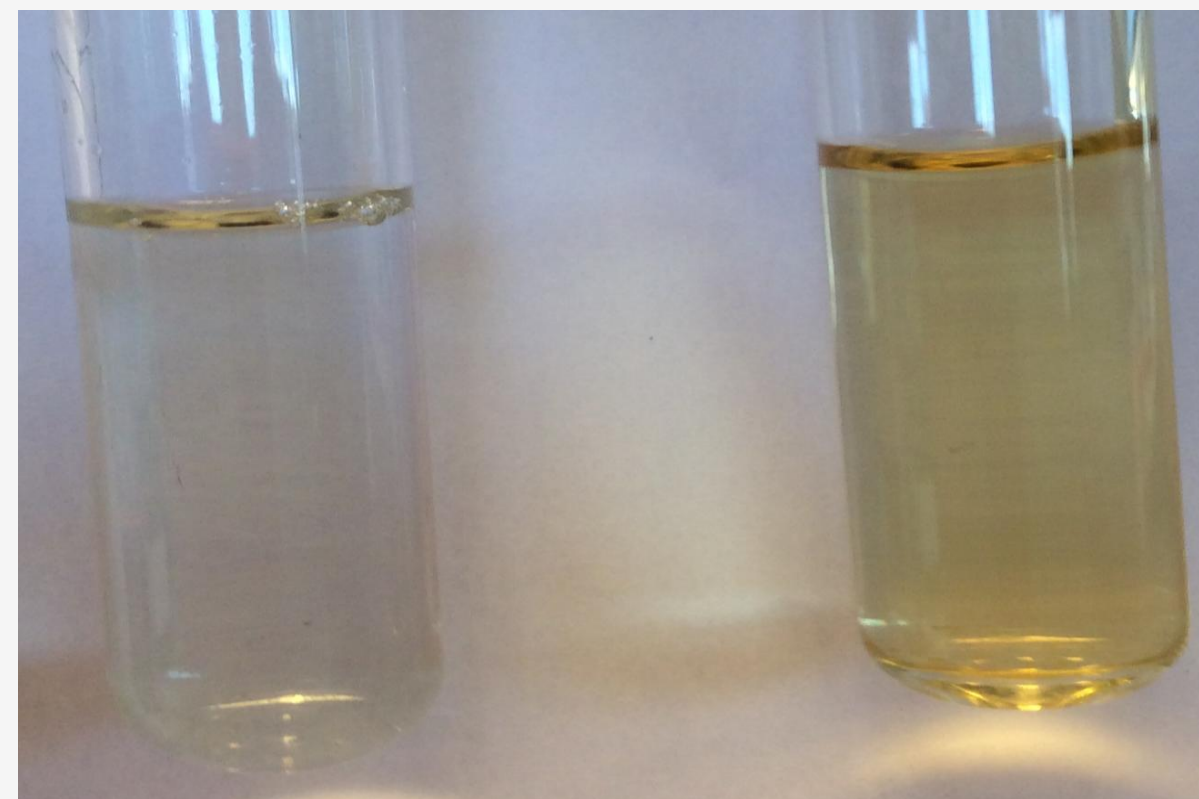
Control without Fe



Formulation with Fe

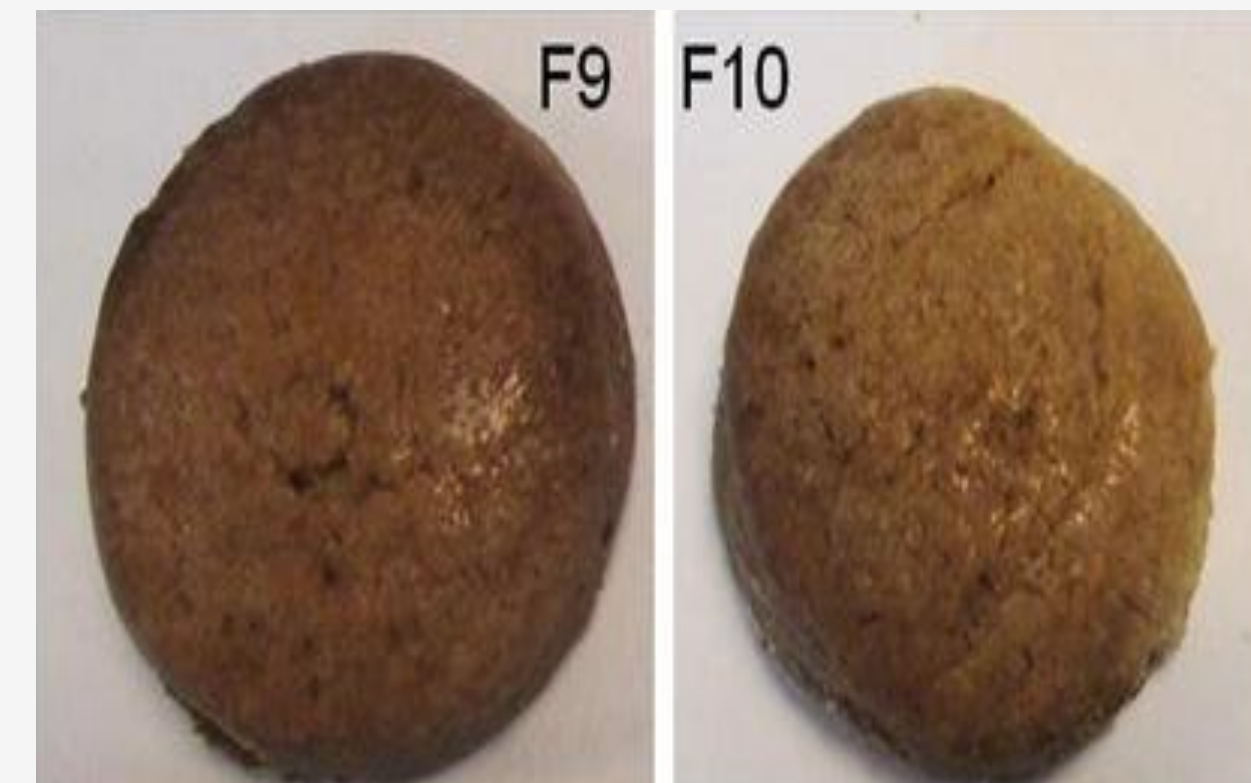
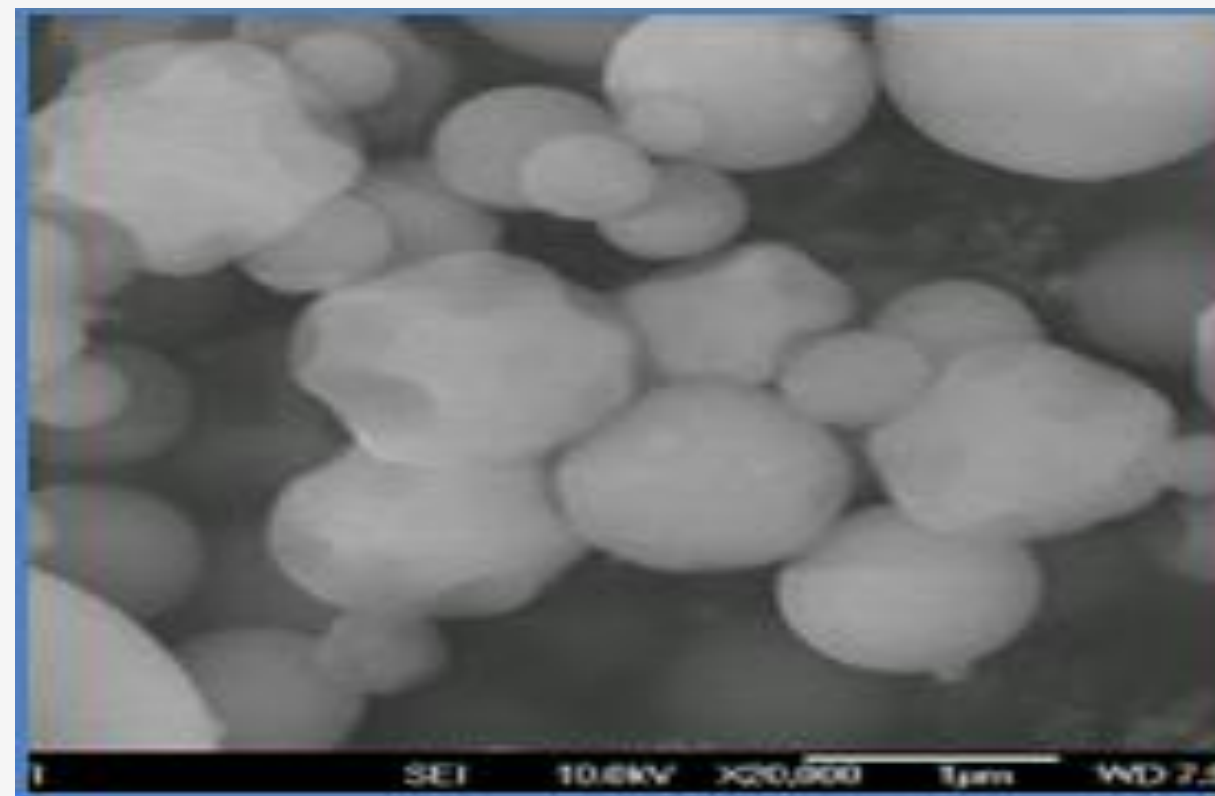
# Nano-encapsulation of micronutrients

- ▶ Fe, Ca and Se must be encapsulated to prevent their degradation, reduction of bioavailability
- ▶ Encapsulation of iron is technologically compatible and mask off flavours



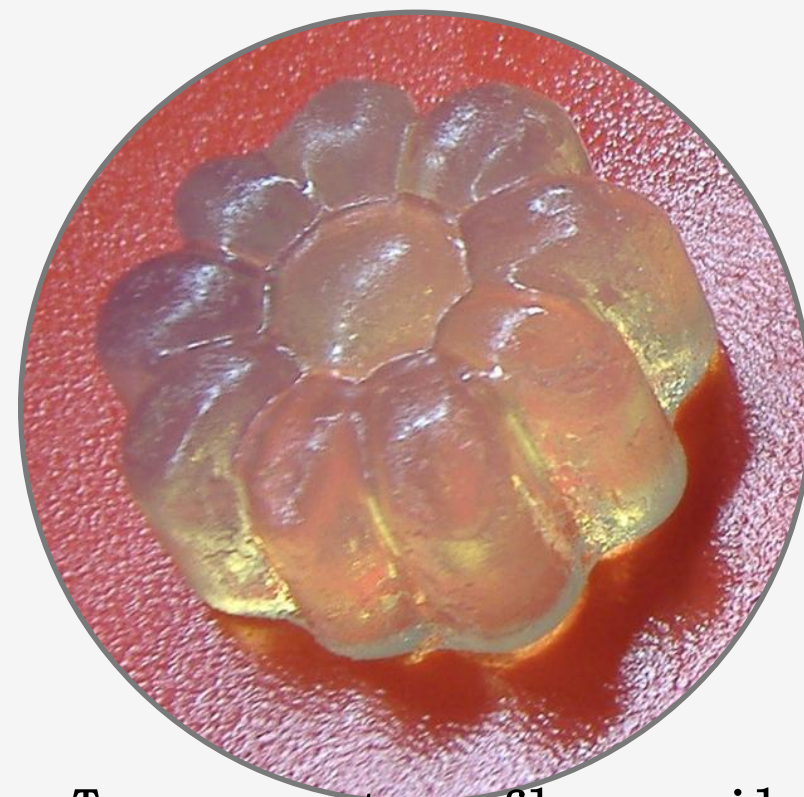
Fe-Casein hydrolysate

Fe solution

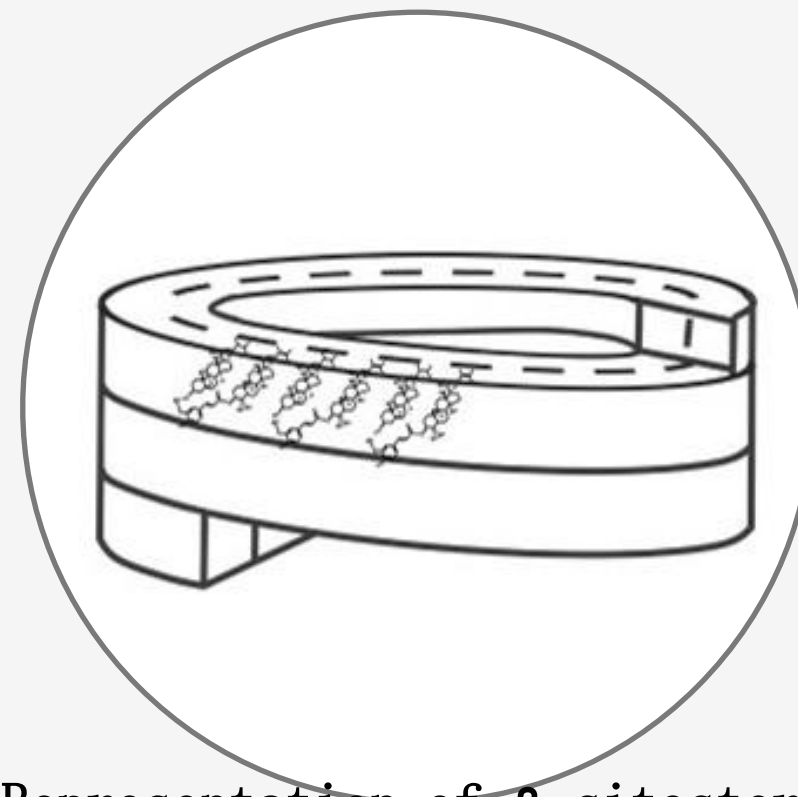


# Nanostructured Oleogels

- ▶ Oleogels can be produced with different appearance (opaque or transparent), hardness and melting profile
- ▶ Solid fats such as lard or butter can be replaced by oleogels with a healthier fatty acid profile.
- ▶ Vegetable oils can be structured to provide new sensory experiences.



Transparent sunflower oil oleogel structured with  $\beta$ -sitosterol and  $\gamma$ -oryzanol (Rogers et al., 2014, Int J Gastron and Food Sci, 2:22-31)



Representation of  $\beta$ -sitosterol and  $\gamma$ -oryzanol nanotubes (diameter of  $\sim 10$  nm) (Rogers et al., 2014, Int J Gastron and Food Sci, 2:22-31)

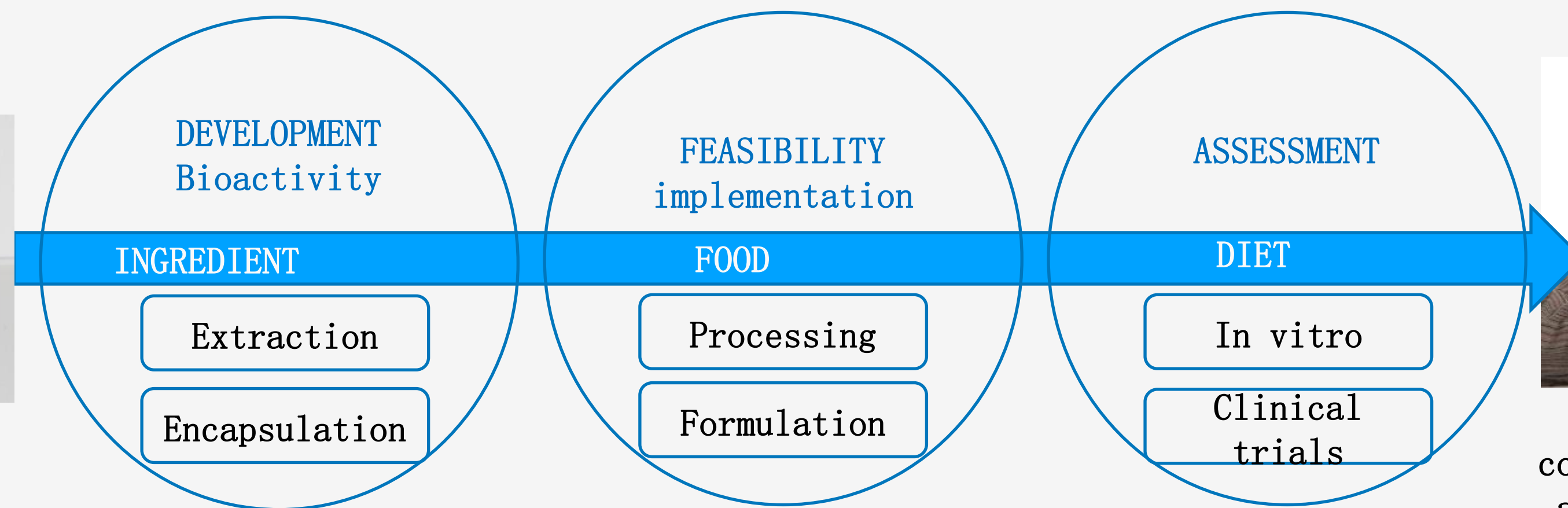


Regular chocolate (left) and Heat Resistant Chocolate (right) at 40 °C. HRC was structured with ethyl cellulose (Stortz et al., 2013, Food Res Int, 51:797-803)

# Functional Foods



Bioactive compounds  
(polyphenols and  
flavones) from  
fruit wastes and  
wastage



Antidiabetic and  
cognitive functional food  
and diets for elderlies

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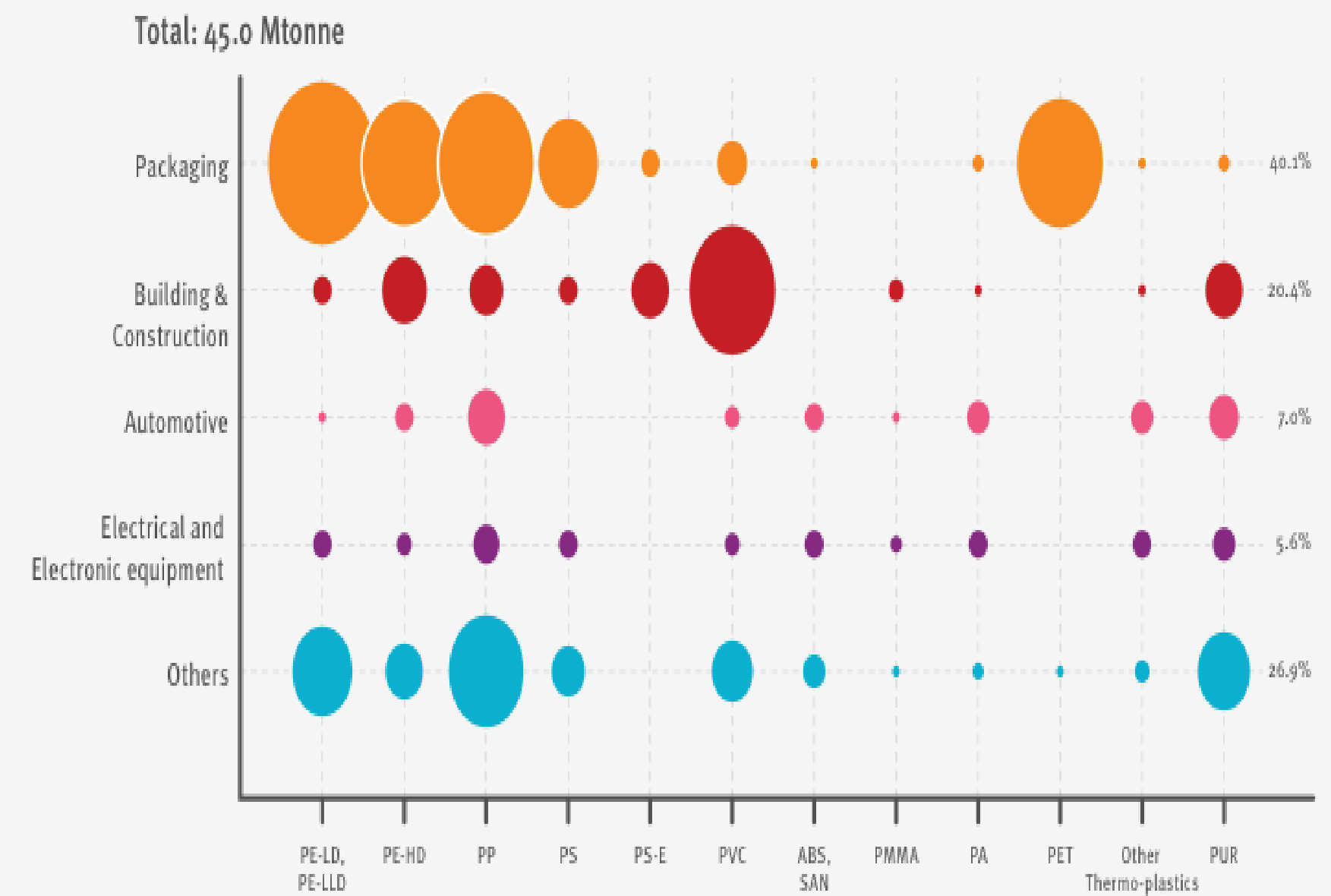
Sustainability

Active,  
Edible and  
Smart Packaging  
Safety 4.0

# Replacing petrol based plastics

270 million tons of non-biodegradable/non-compostable plastics are produced annually

Packaging industry is the main user of synthetic plastics



(1) [www.plasticseurope.org](http://www.plasticseurope.org); (2) <http://epp.eurostat.ec.europa.eu/portal/page/portal/eurostat/home>; (3) <http://www.clal.it/en/index.php>



# Active and Edible Packaging

What apple do you prefer?

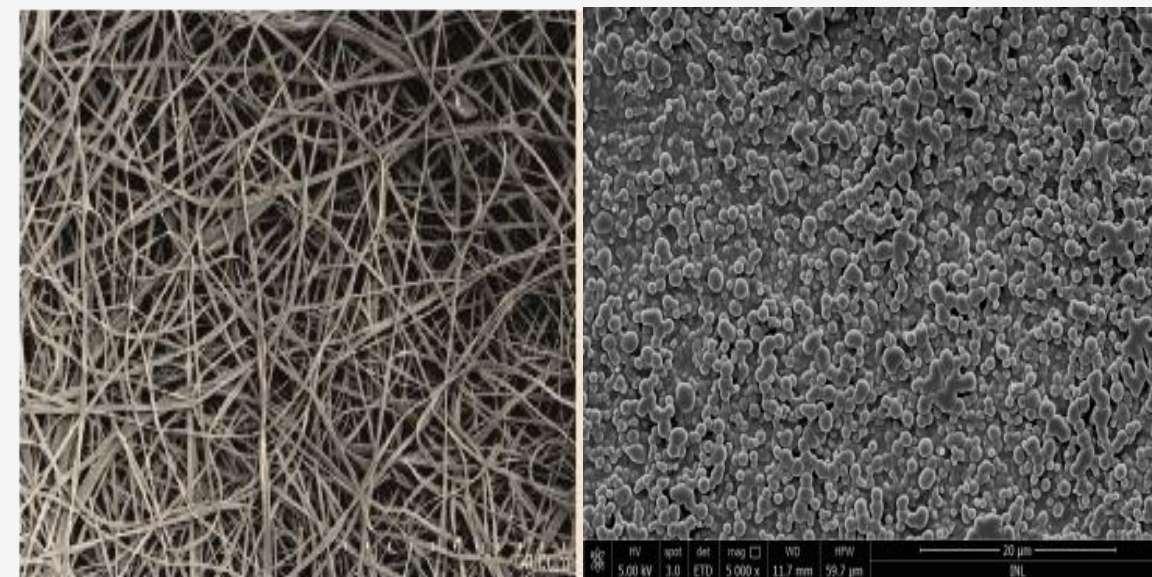
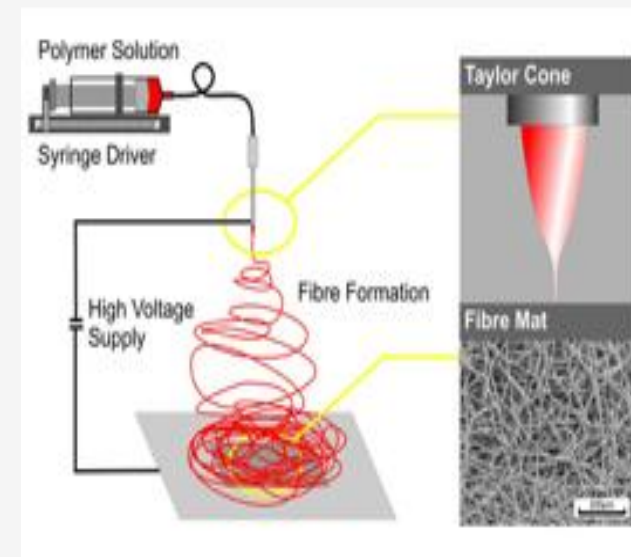
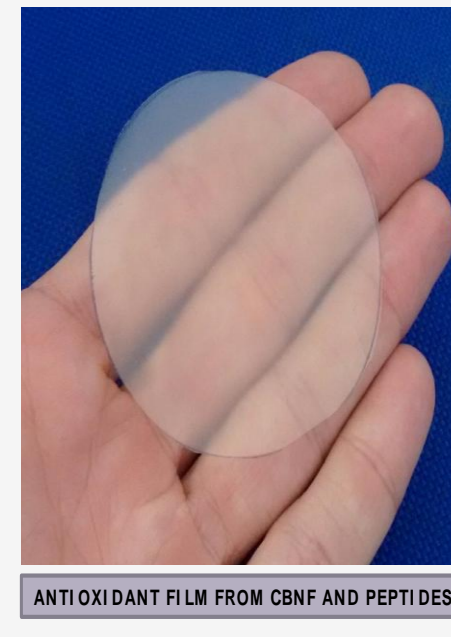
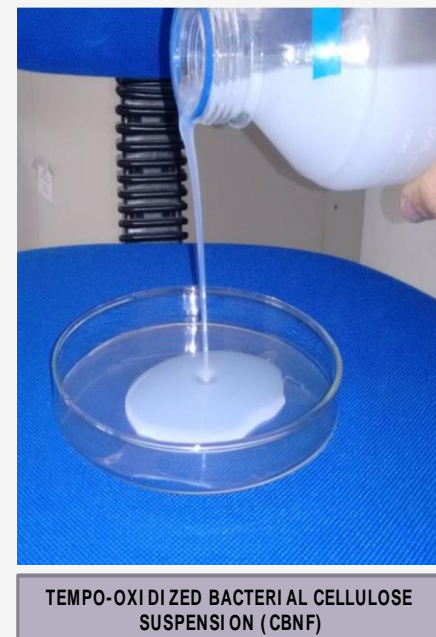


# Antioxidant and Antimicrobial edible coatings...

Based on blends of natural biodegradable food grade biopolymers

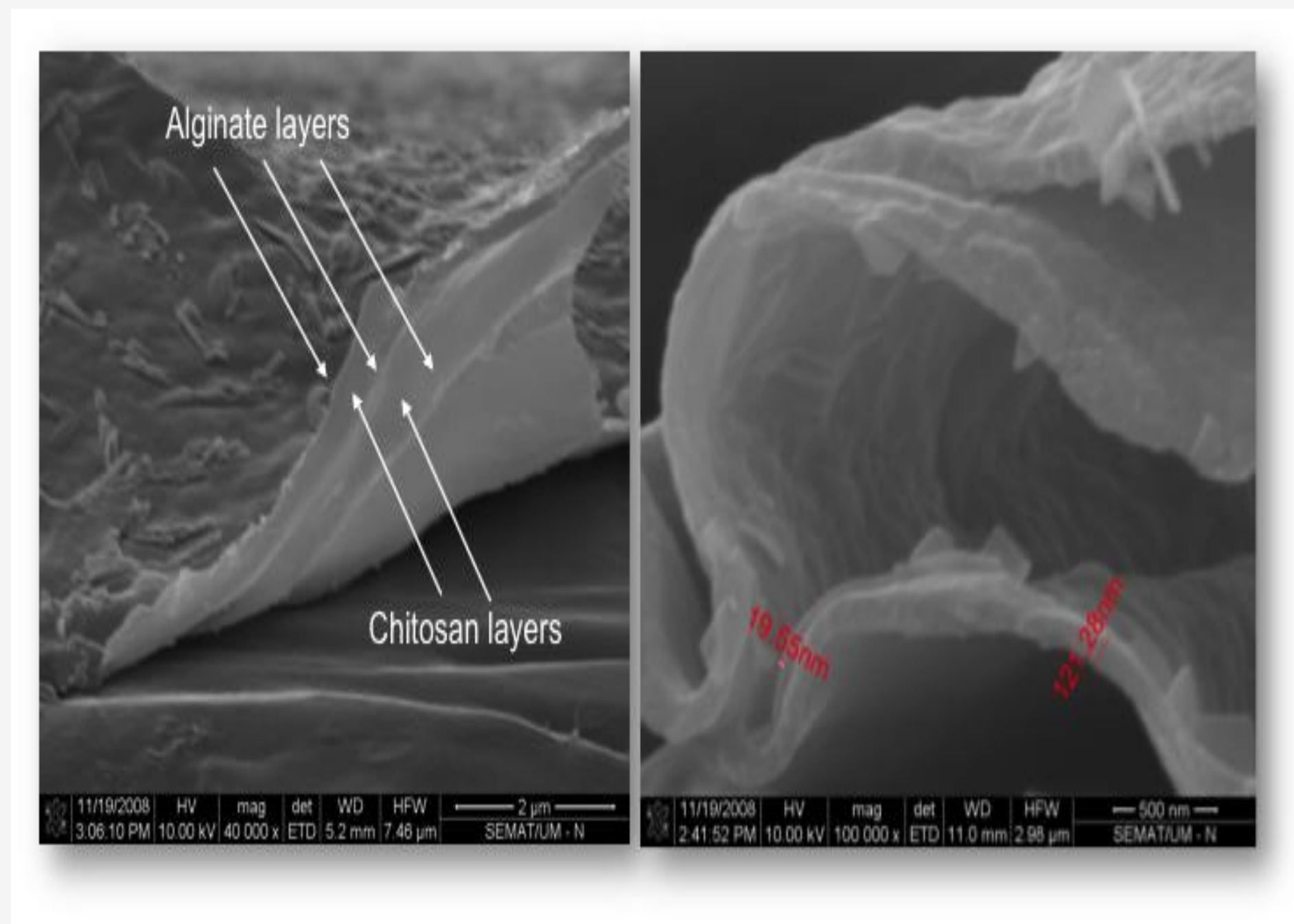
Made with bacterial cellulose, natural waxes, protein hydrolysates or polyphenols extracts

Layer-by-Layer  
Electrospinning



...and films

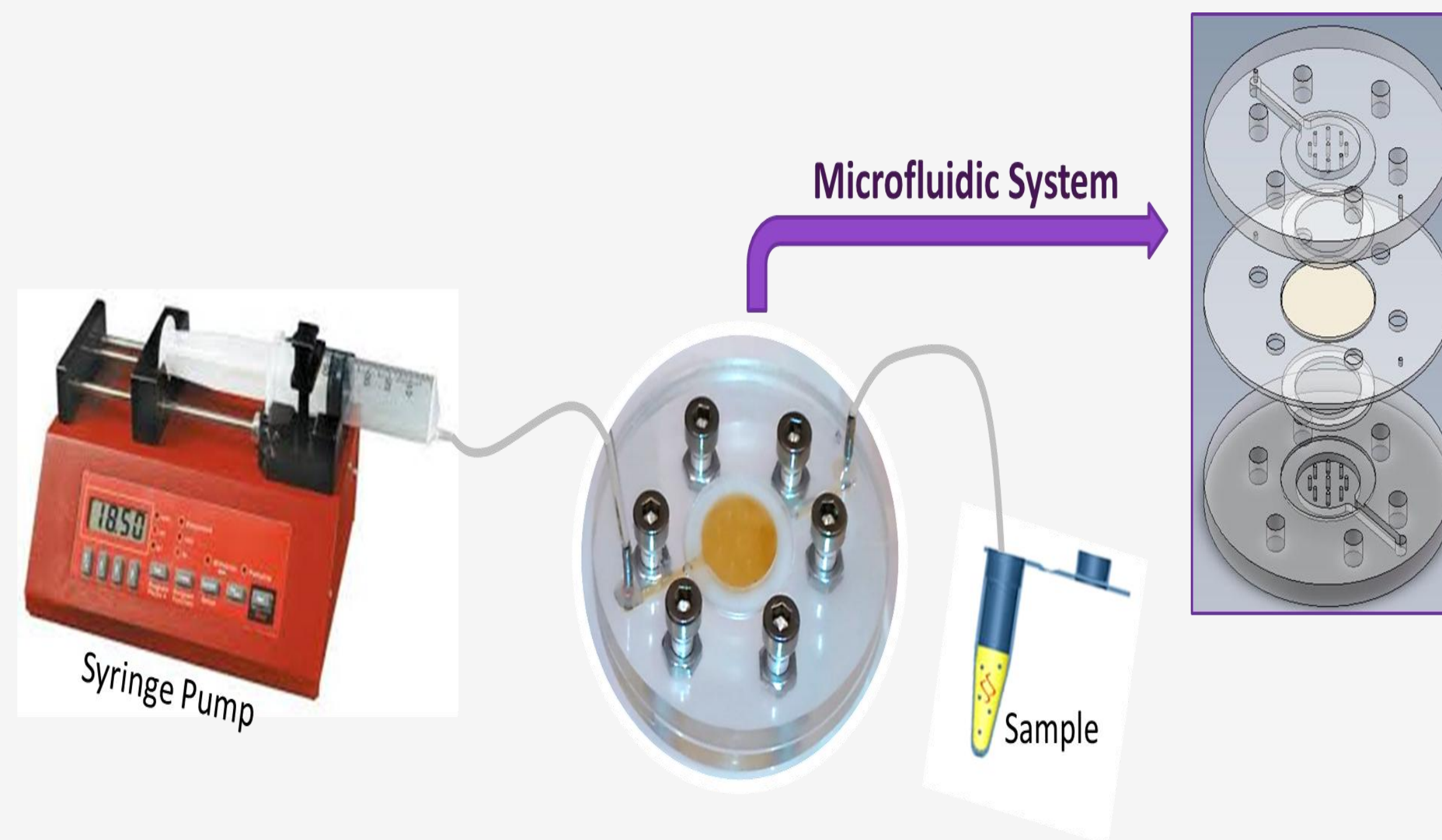
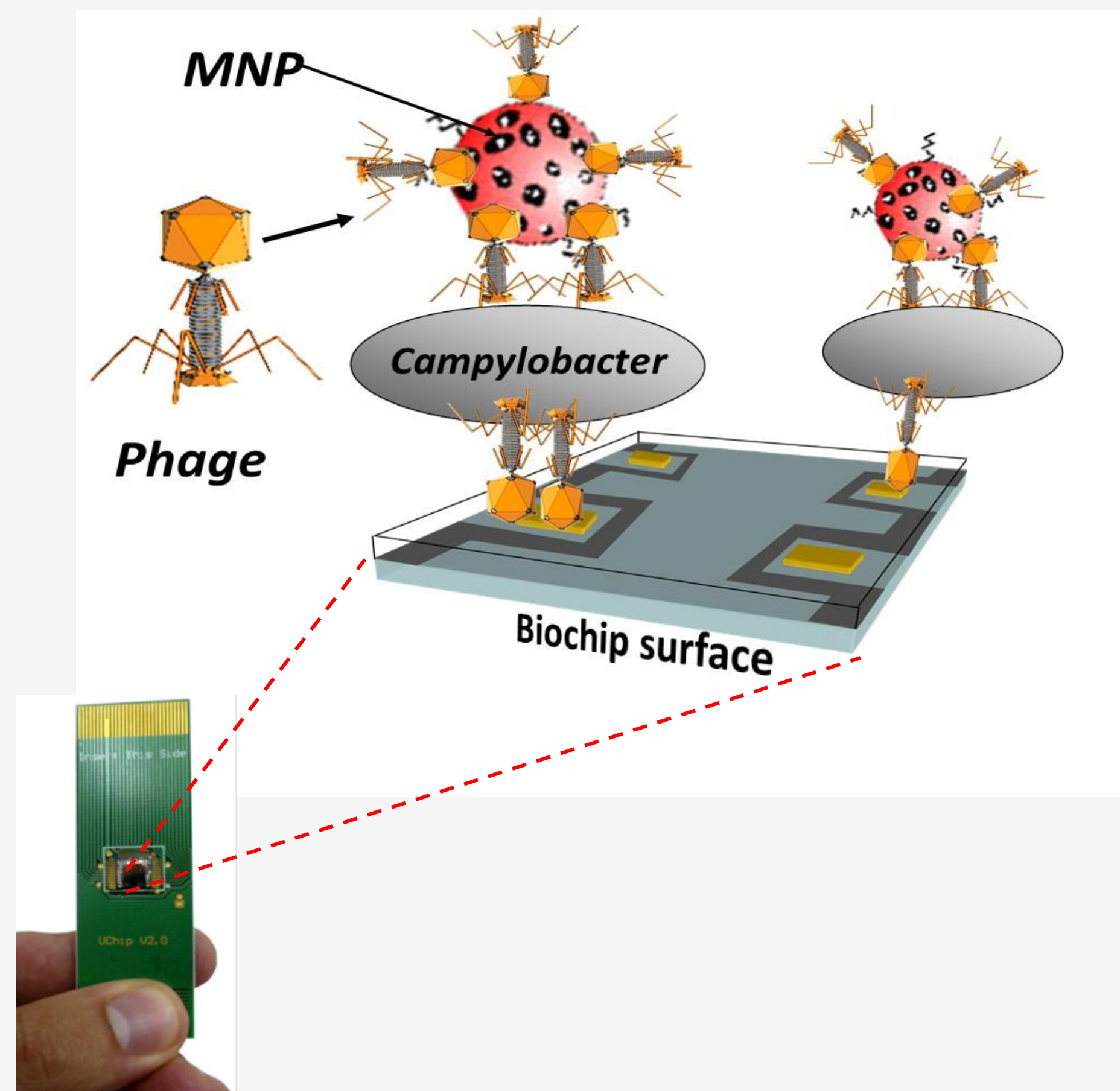
## Aginate-Chitosan active films



# Smart packaging



# Sensors for food safety and authenticity



# Anticounterfeiting

## GLOBAL ANTI-COUNTERFEIT PACKAGING (FOOD AND BEVERAGES) MARKET

(Technology and Geography)  
- Global Industry Analysis,  
Market Size, Share, Growth,  
Trends and Forecast,  
2014 - 2020



The global anti-counterfeit packaging (food and beverages) market is expected to reach **\$62.5 billion** by 2020.



Growing at a CAGR of **16.1%** during 2015 - 2020.

Global anti-counterfeit packaging (food and beverages) market **by Geography**

North America  
Europe  
Asia-Pacific  
LAMEA

**North America** is the highest revenue generating segment by 2020

Global anti-counterfeit packaging (food and beverages) market **by packaging technology**

Authentication packaging technology

Track and trace packaging technology

Authentication packaging technology would be the highest revenue generating segment by 2020

The comprehensive view on the % share by packaging type segment (2020)

For more details  
[www.alliedmarketresearch.com](http://www.alliedmarketresearch.com)



# Blockchain adapted edible packaging

Integrated, repeating watermark embedded in the edible packaging material making it technically and economically challenging to duplicate



Electron beam induced photoluminescence

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Emotion

Authenticity  
New experiences

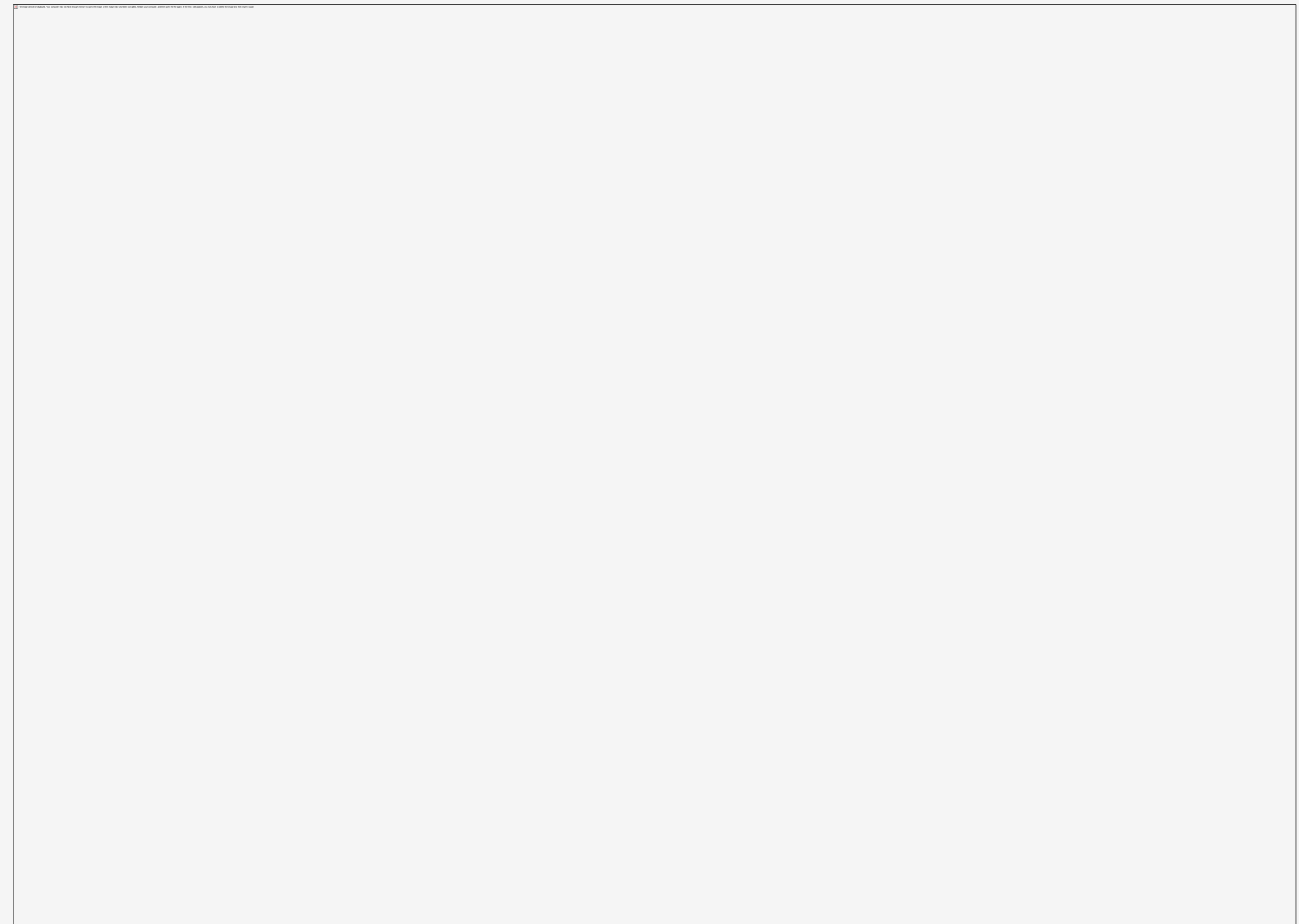
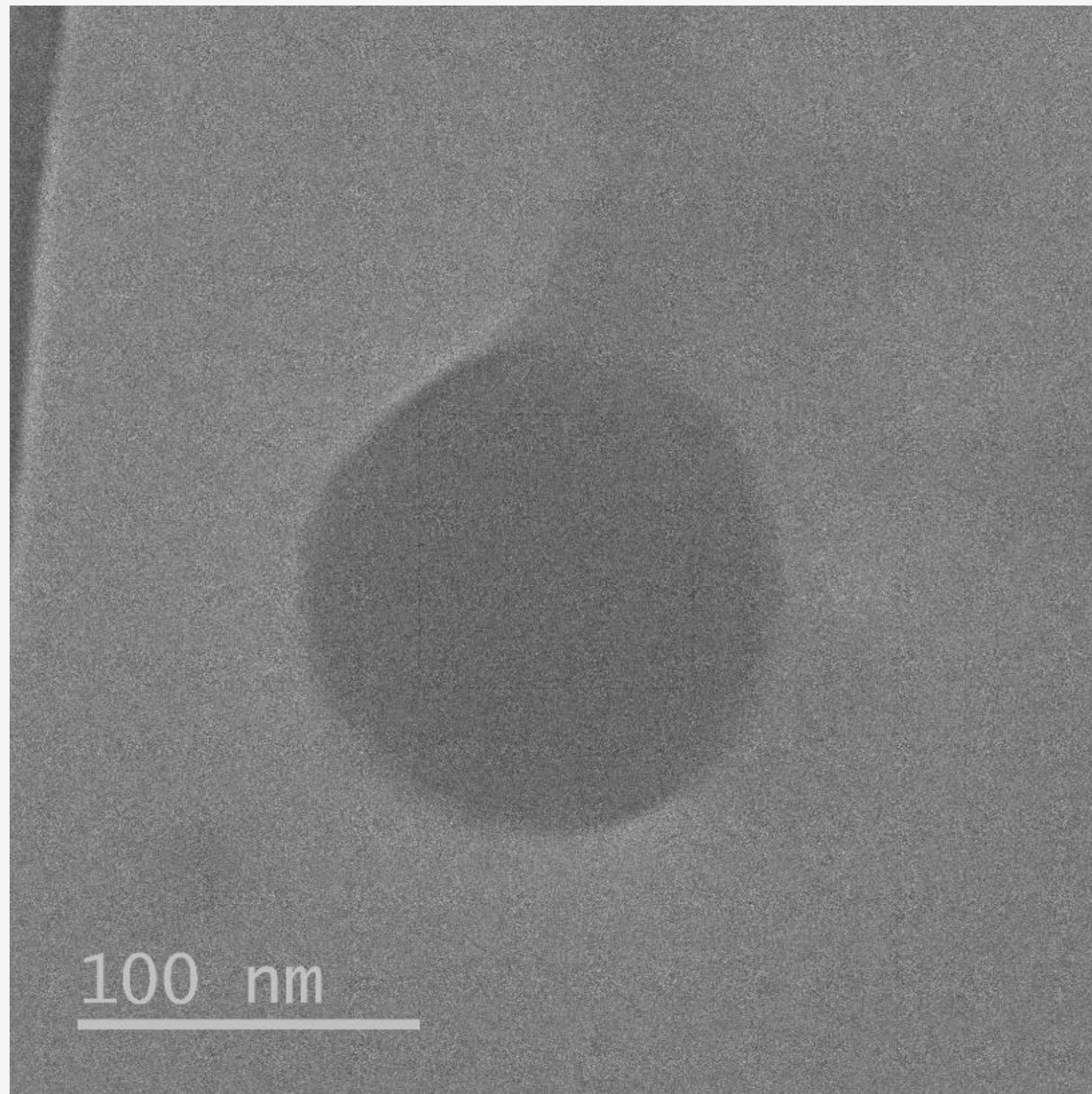


# Foams



# Intensely coloured edible foams – Nano enabled solution

Encapsulating colorants in protein nanoparticles (coated with surfactants) and using these loaded particles for creating Pickering foams. The anchoring of the particles onto the air-water interface results in accumulation of the colorants in the foam phase.

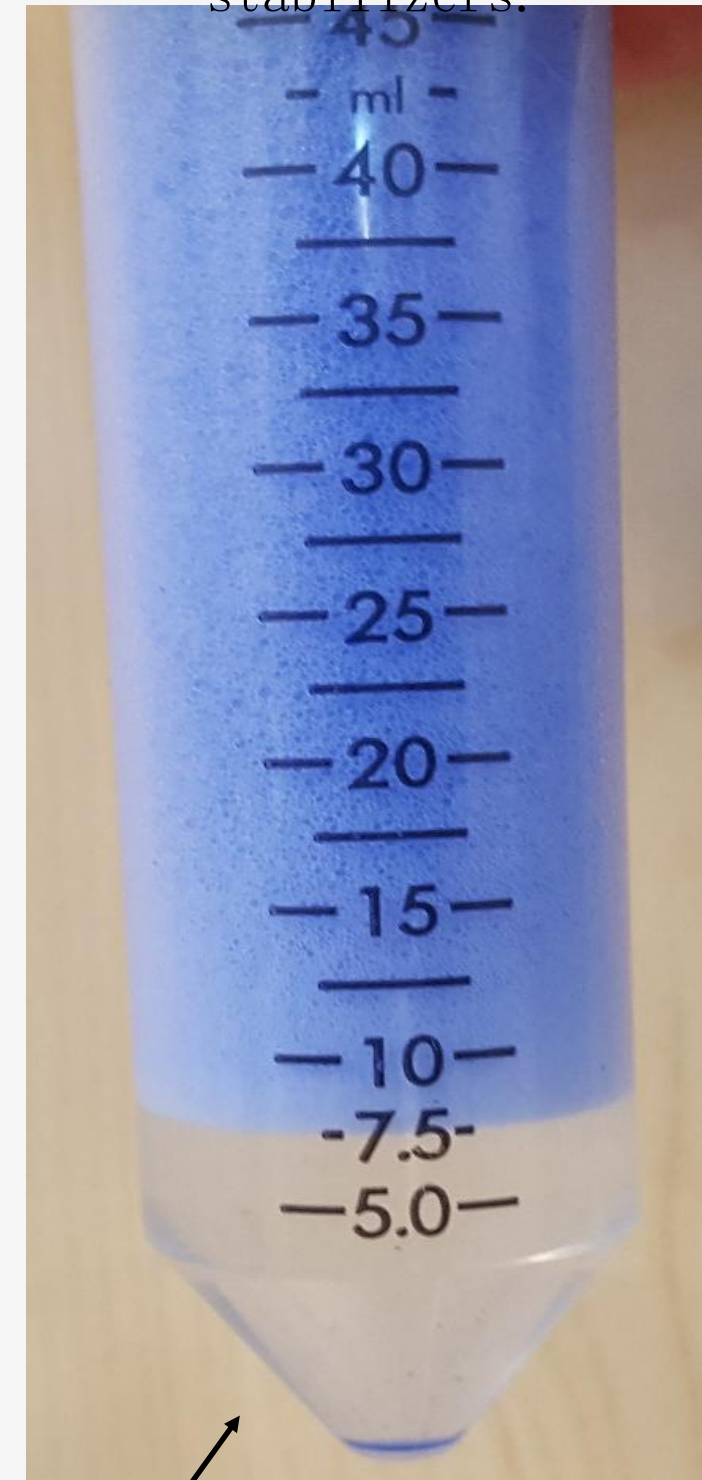


# Stabilized coloured edible foams

FDC blue coloured foam stabilized by sucrose ester alone.



Pickering stabilized foam using color loaded zein particles as stabilizers.

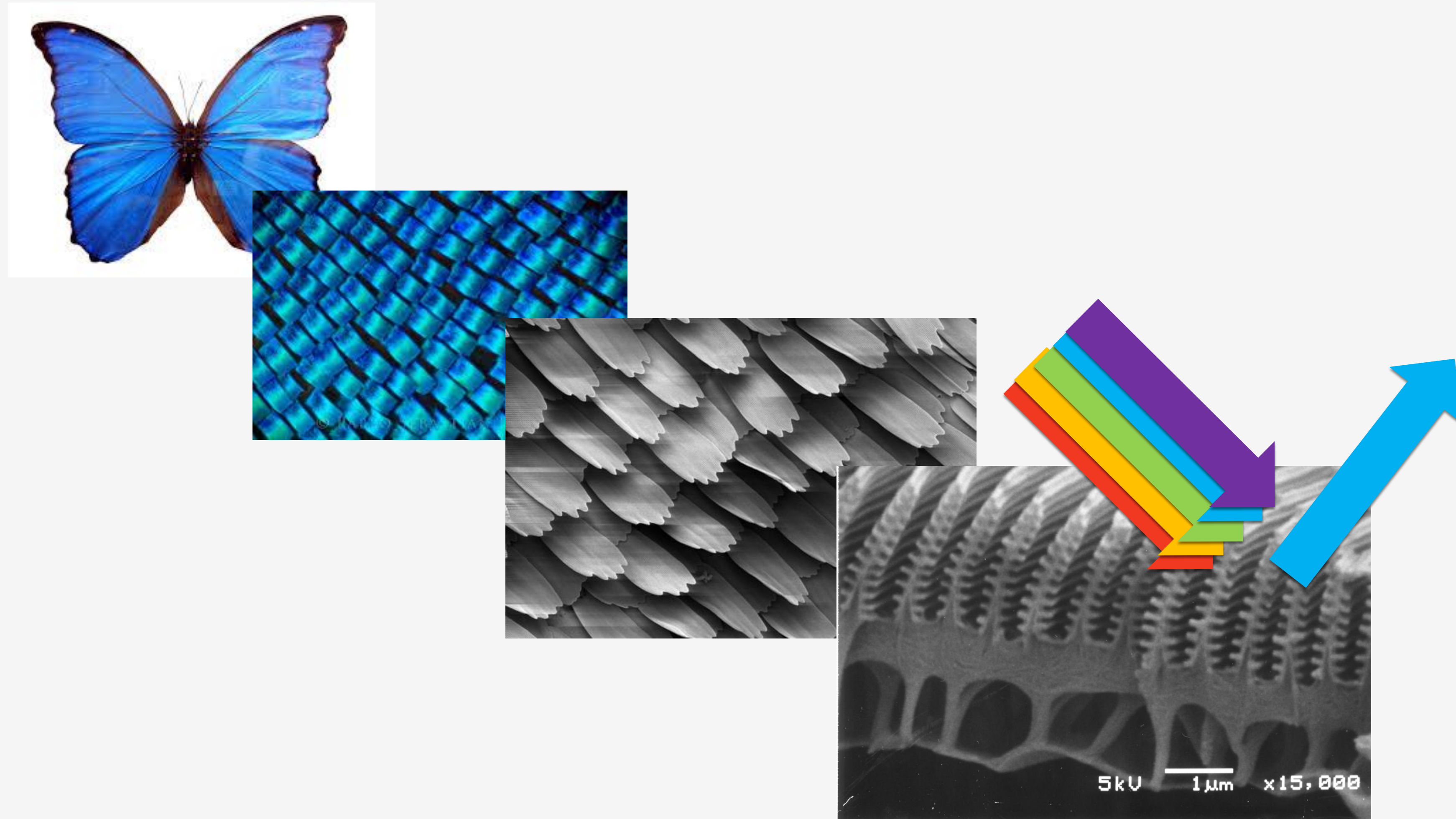


$\beta$ -carotene



Notice the drainage of colour in the serum phase.

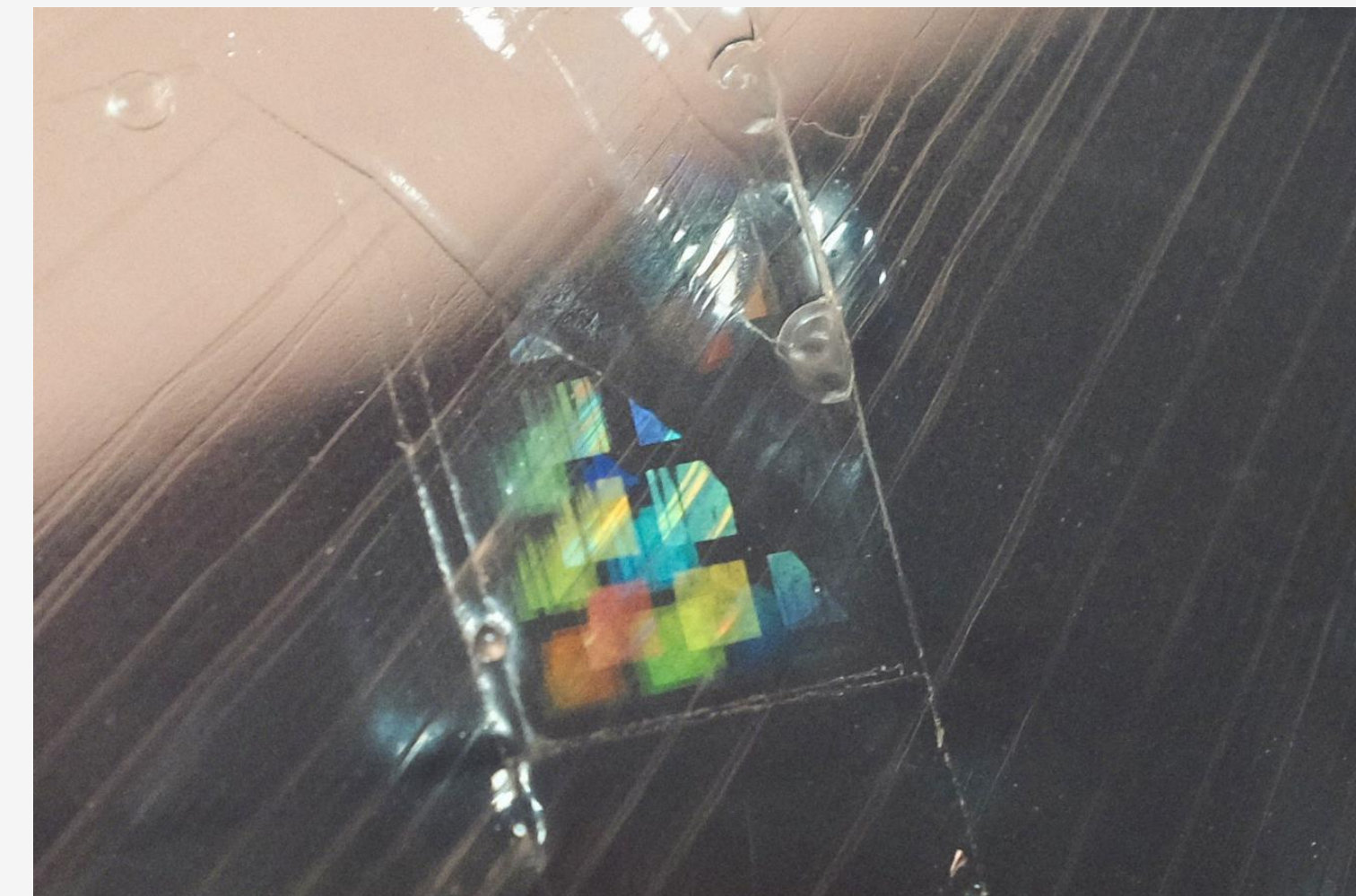
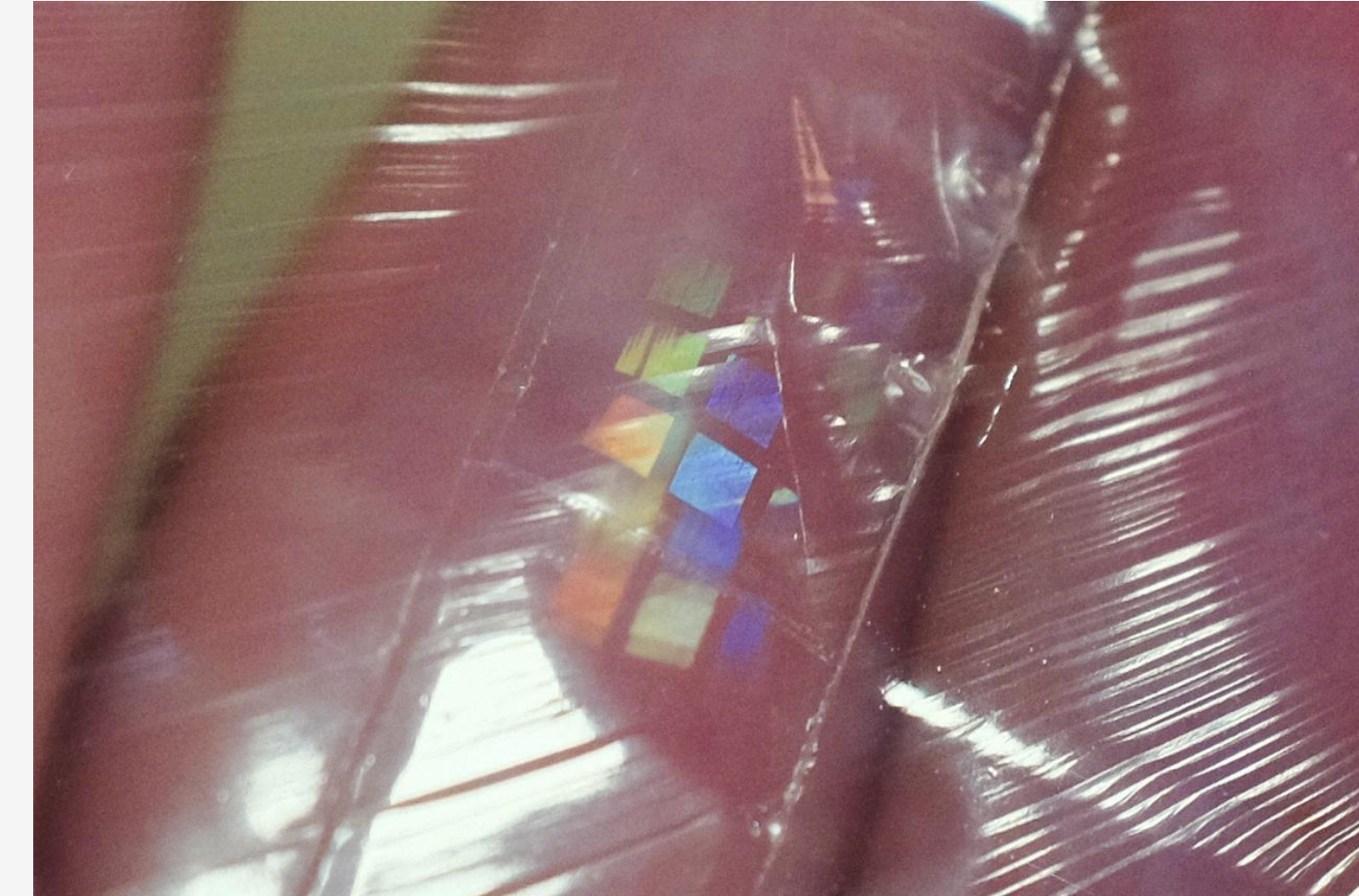
# Structural Color



# Structural Color



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Campus de la UAB. 08193-Bellaterra. Spain



# The Food NanoTeam at INL



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